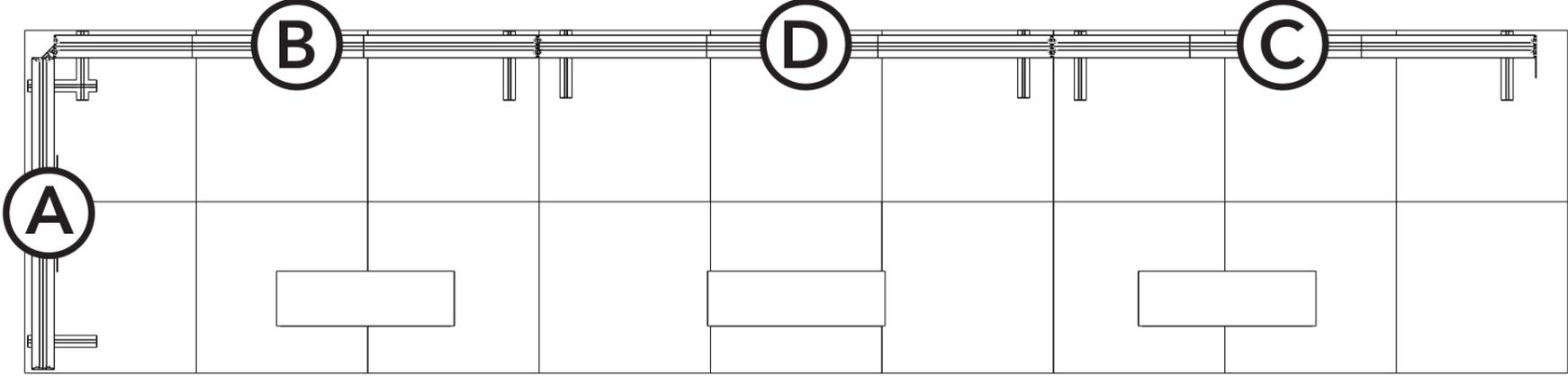


Assembly Steps

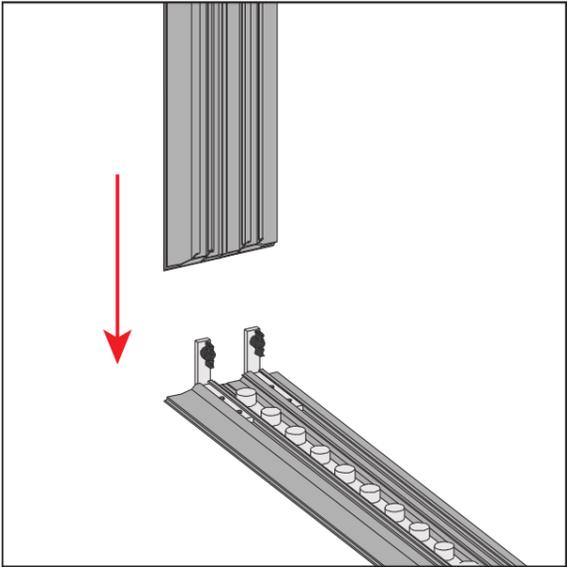
Step .1 - Locate the walls in each case, beginning with **Wall A** to begin assembly.

Step .2 - Locate component **A1** in the corresponding case and begin assembly from the starting point. Each of the components are individually numbered and has a drawing that explains it's location and installation.

Step .3 - Follow the numbering sequence to complete each section of the stand.

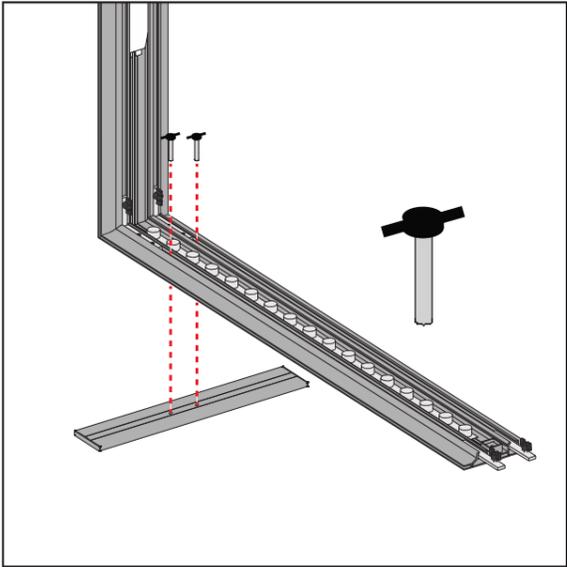


Detail 1



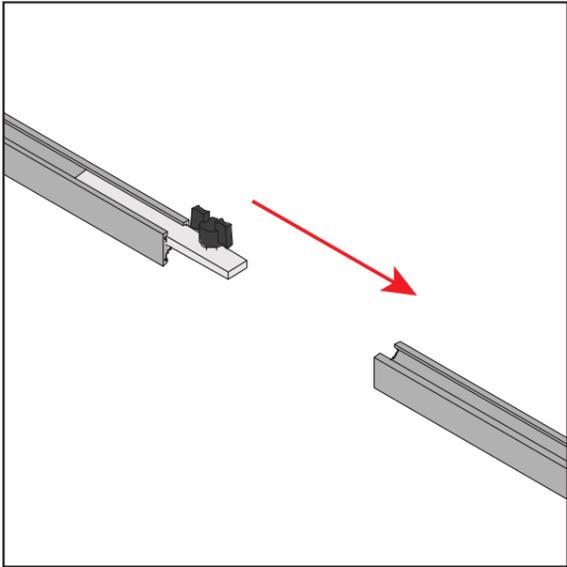
Join horizontal and Vertical extrusions by sliding onto the pre-installed sliders located on the horizontal and vertical extrusions and tightening the thumbscrews.

Detail 2



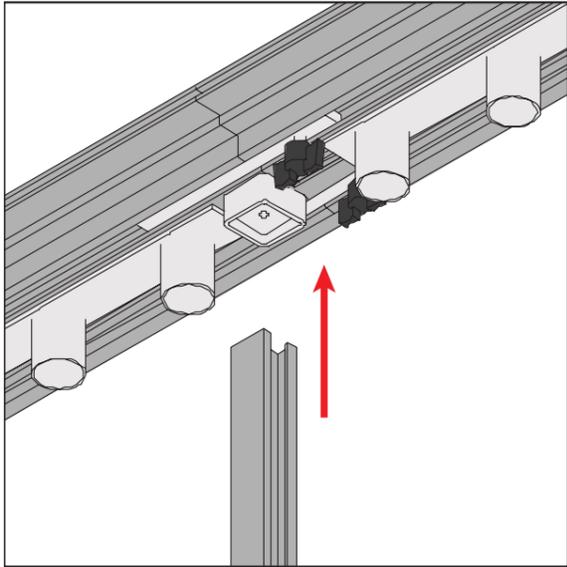
Connect the base plates the Brightwall frame using the M8 thumbscrews provided as shown above.

Detail 3



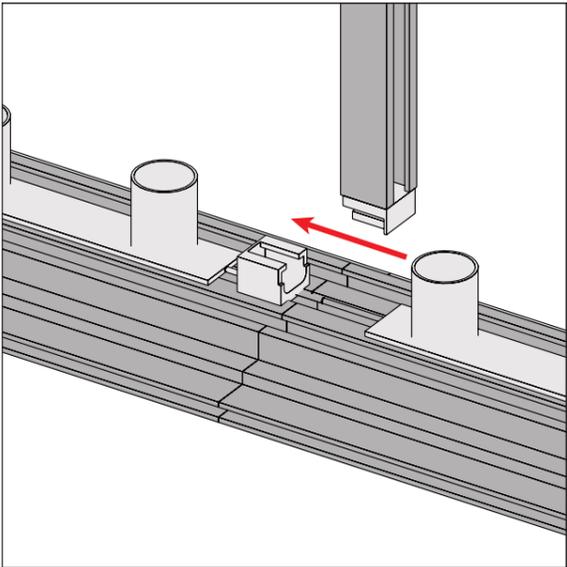
Join the internal vertical extrusion together by sliding onto the pre-installed sliders and tightening the thumbscrews.

Detail 4



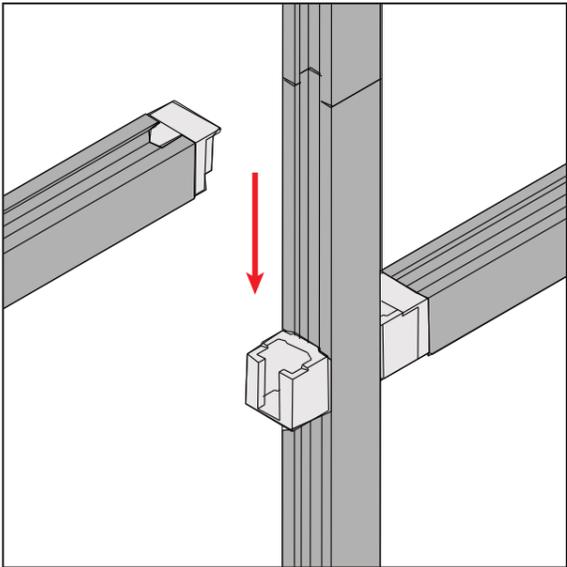
Place the vertical internals into position by placing the top into the plastic cups located along the top horizontal extrusions.

Detail 5



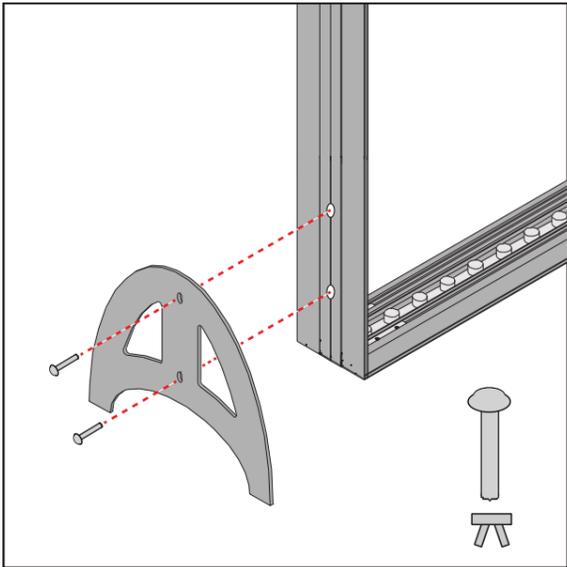
Once the top of the vertical extrusion is in position secure by sliding the bottom into the plastic holders located along the bottom extrusions as shown.

Detail 6



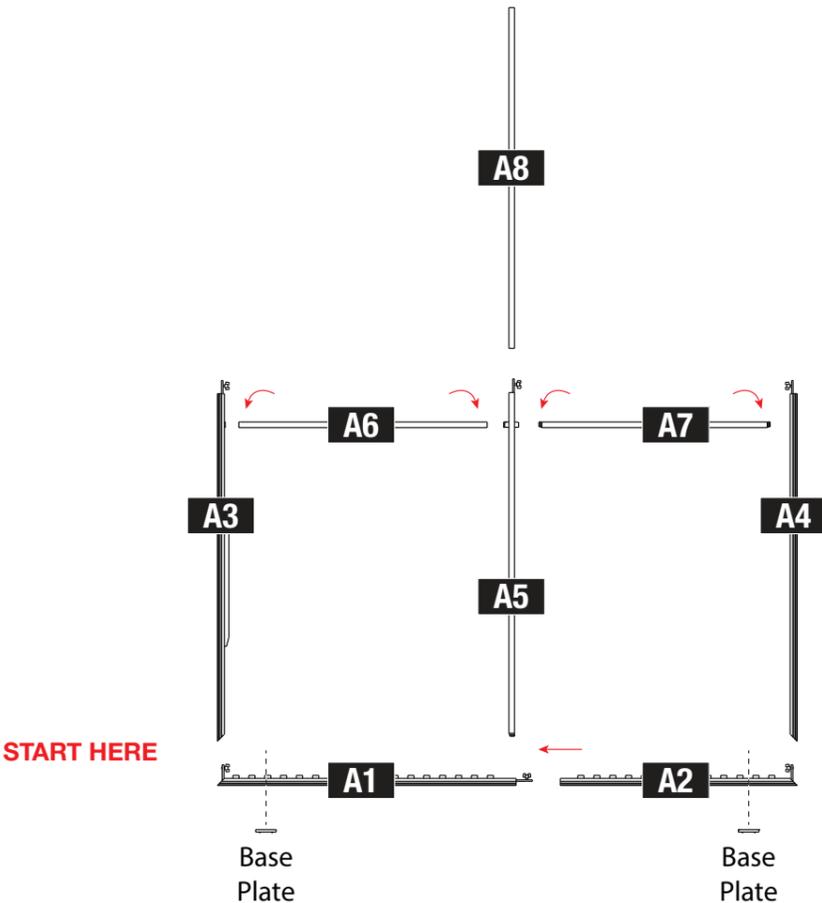
Join the internal horizontal extrusions to the vertical extrusions of the frame by sliding onto the plastic ends into the plastic cups as shown.

Detail 7

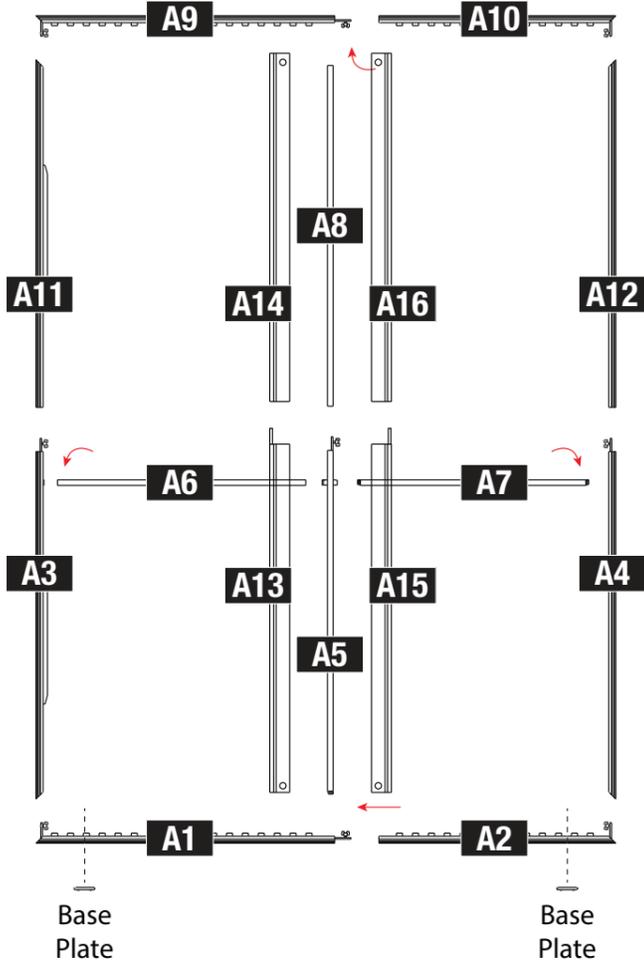
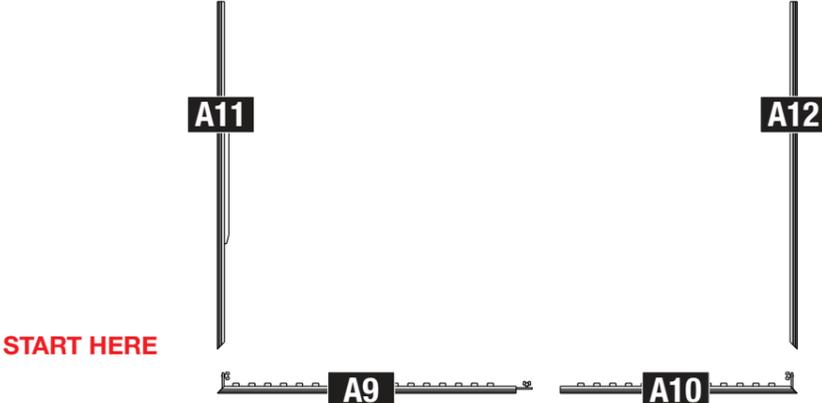


Connect the base plates to the Brightwall frame using the M8 thumbscrews and wingnut provided as shown above. Feed the bolt through the base plate and frame and tighten with the wingnut inside the frame.

Bottom Half

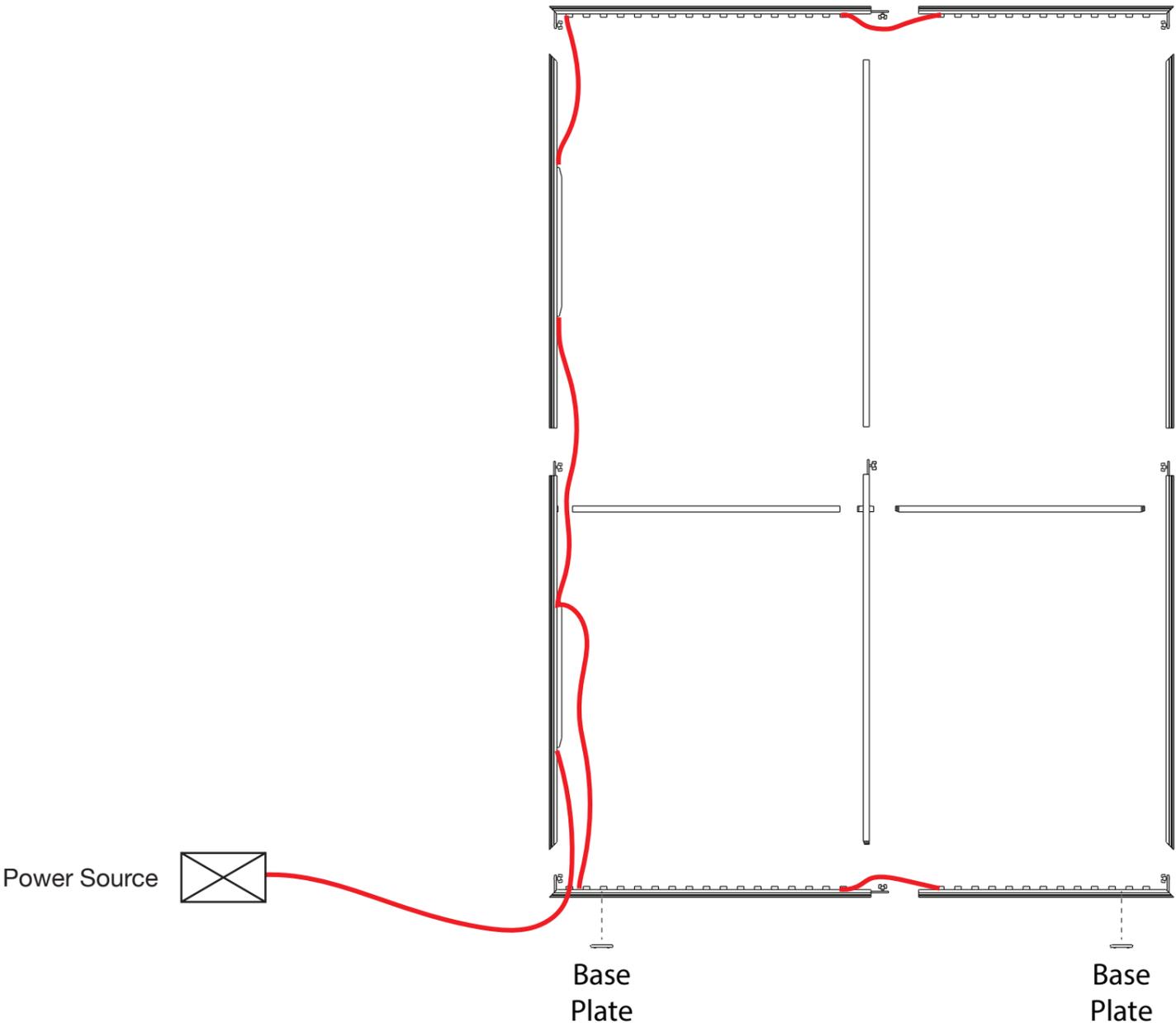


Top Half



Assembly Notes

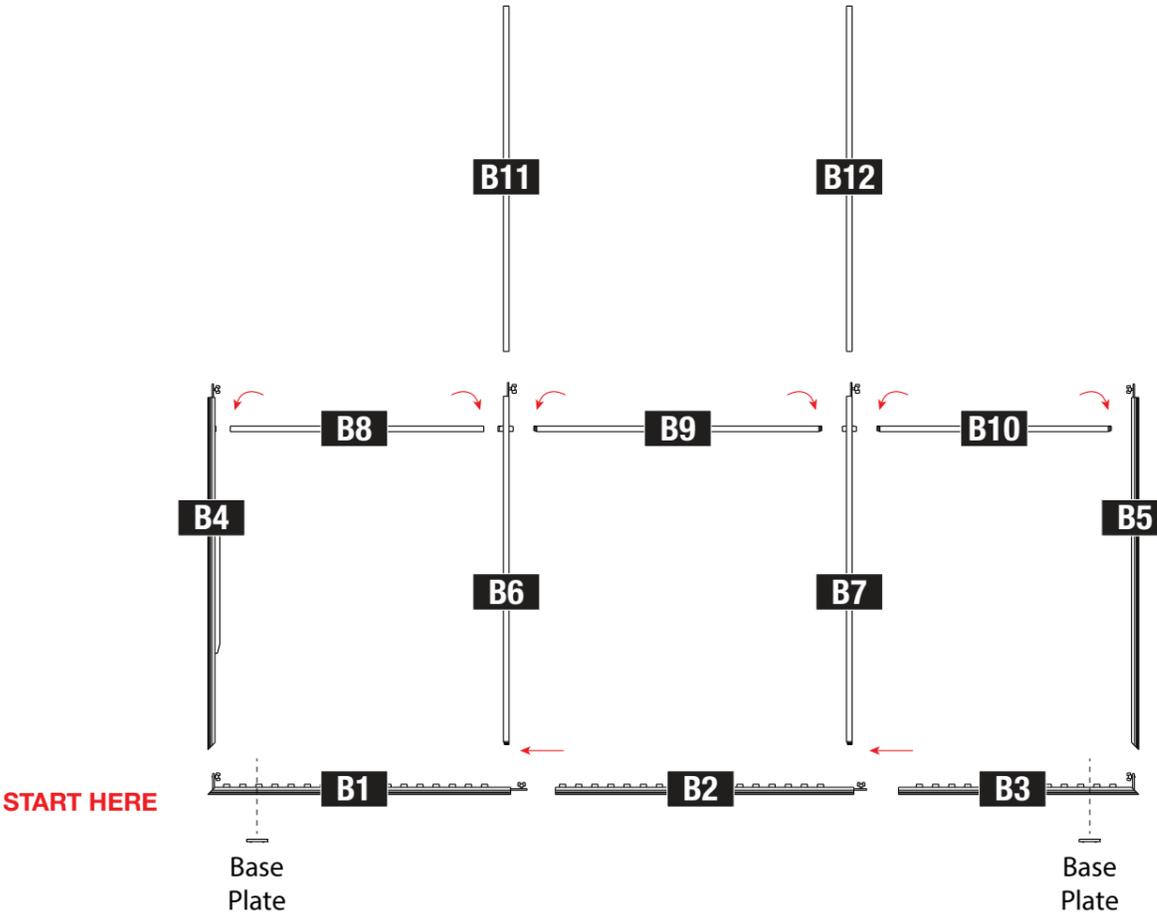
- Step .1** Build the bottom half **A1** to **A8** (Refer to the BW130 General Assembly page for assistance).
- Step .2** Build the top half **A9** to **A12**.
- Step .3** Connect the top half to the bottom half.
- Step .4** Assemble **A13/A14** and **A15/A16** before placing into position.
- Step .5** Connect the corner connectors to the side of the frame using the T-bolts provided.



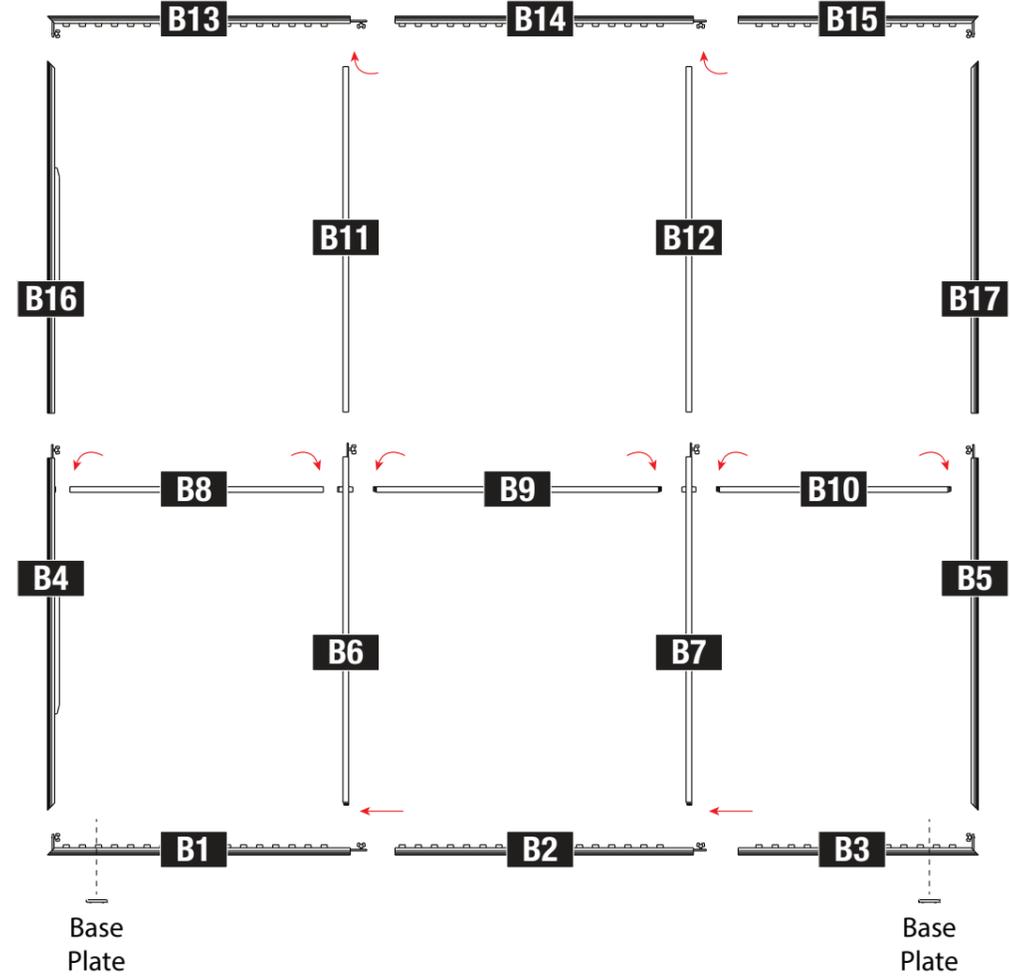
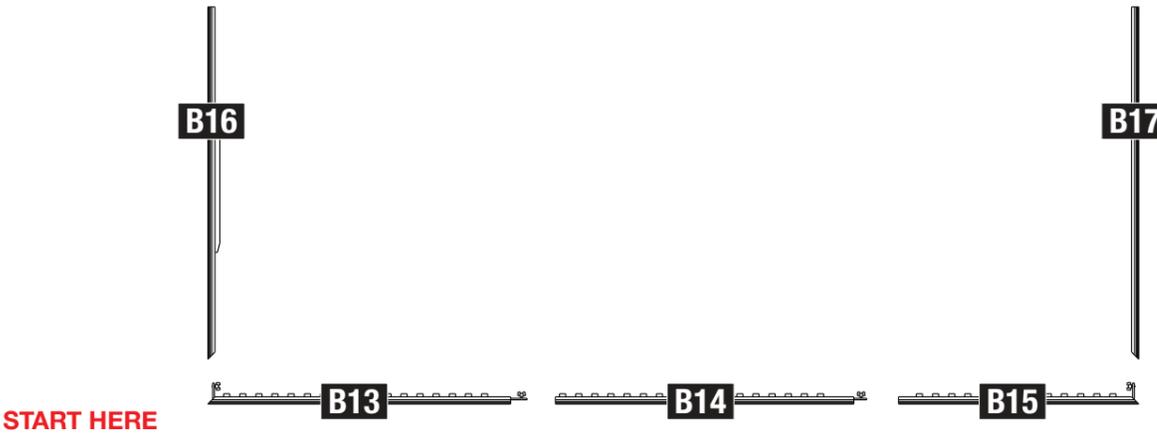
Assembly Notes

- Step .1** Connect the first transformer with the power lead that is fed through the wire management hole.
- Step .2** Connect the bottom horizontal lights and second transformer with the two leads coming out the top of the first transformer.
- Step .3** Connect the top horizontal lights using the lead that comes out the top of the second transformer.
- Step .4** Connect all horizontal lights together at each point where the extrusions connect.

Bottom Half

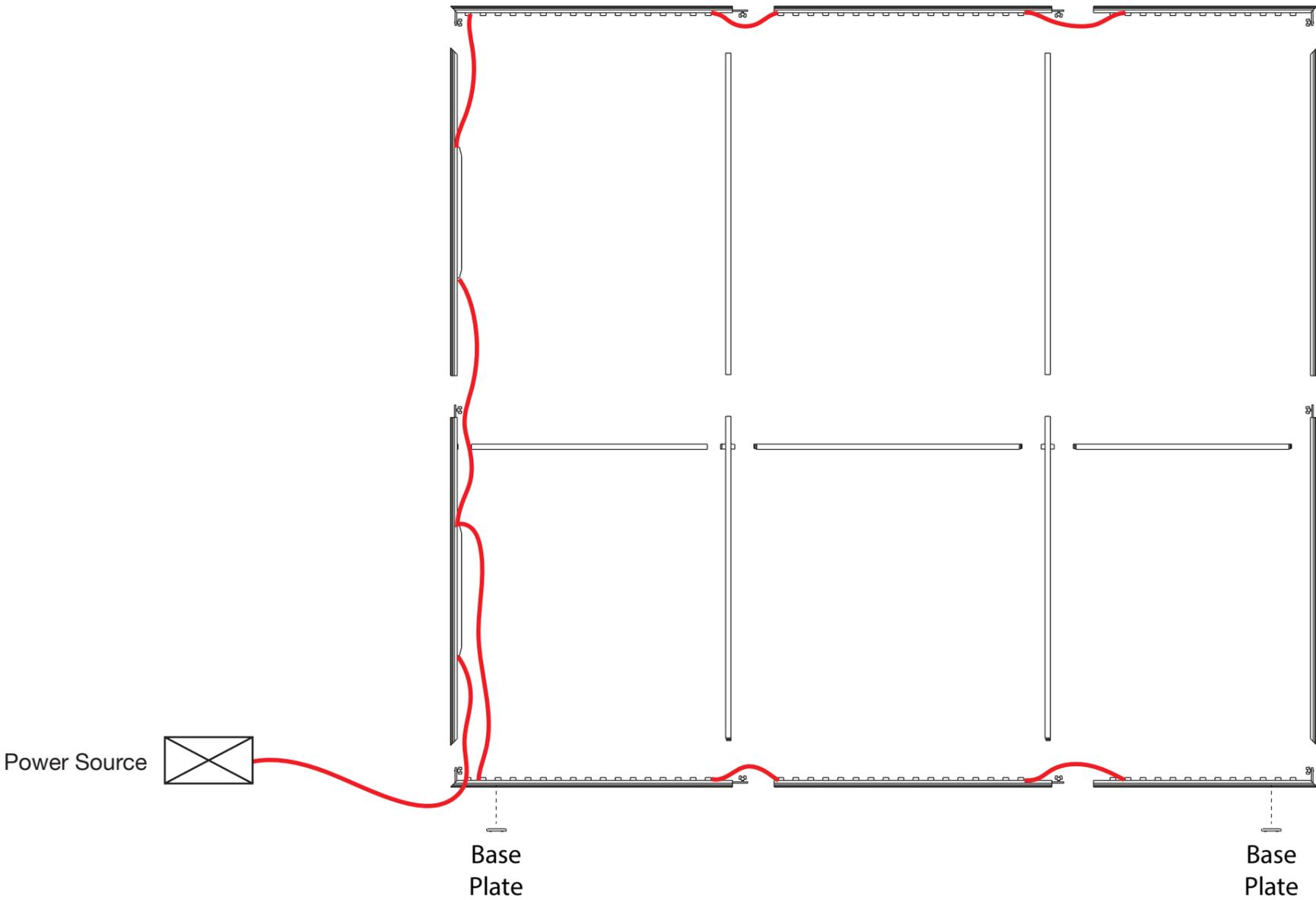


Top Half



Assembly Notes

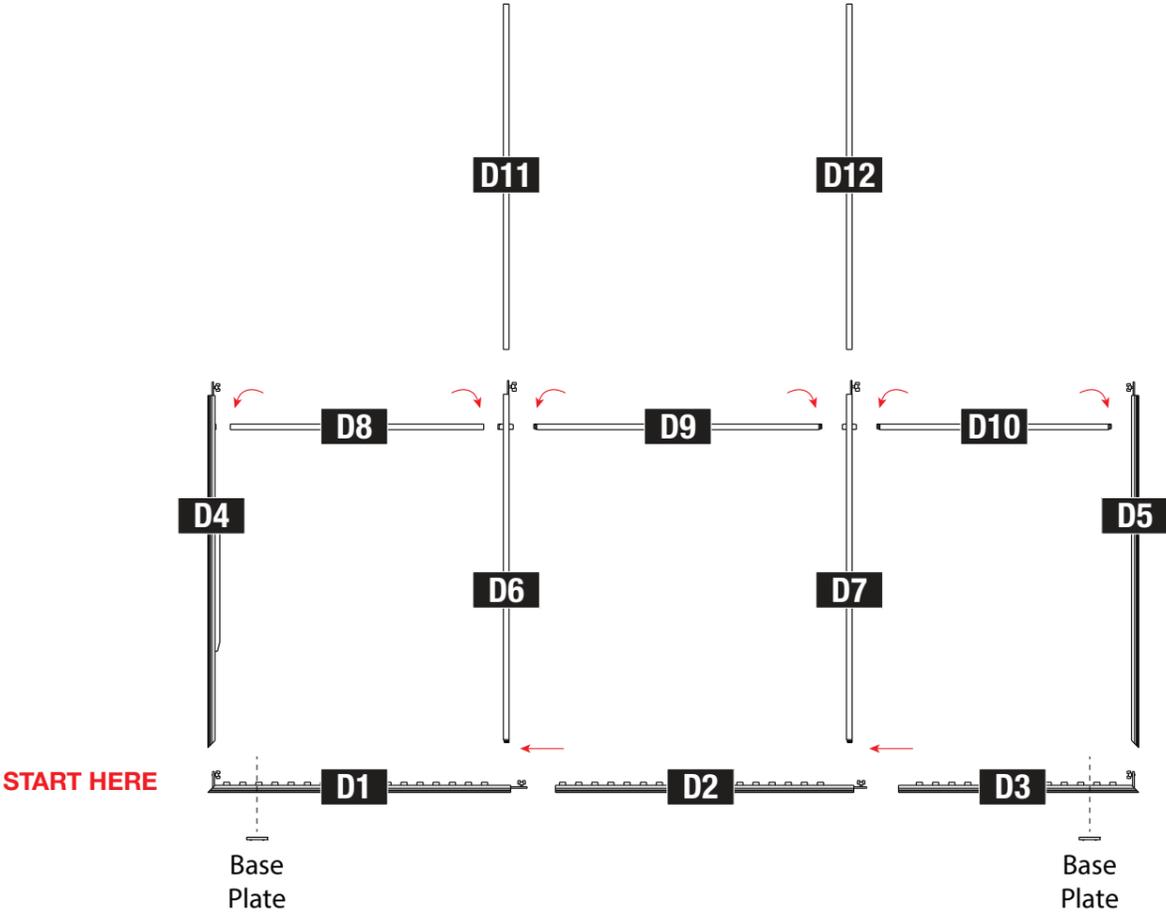
- Step .1** Build the bottom half **B1** to **B12** (Refer to the BW130 General Assembly page for assistance).
- Step .2** Build the top half **B13** to **B17**.
- Step .3** Connect the top half to the bottom half.
- Step .4** Attach **Wall B** to **Wall A** using the T-bolts provided.



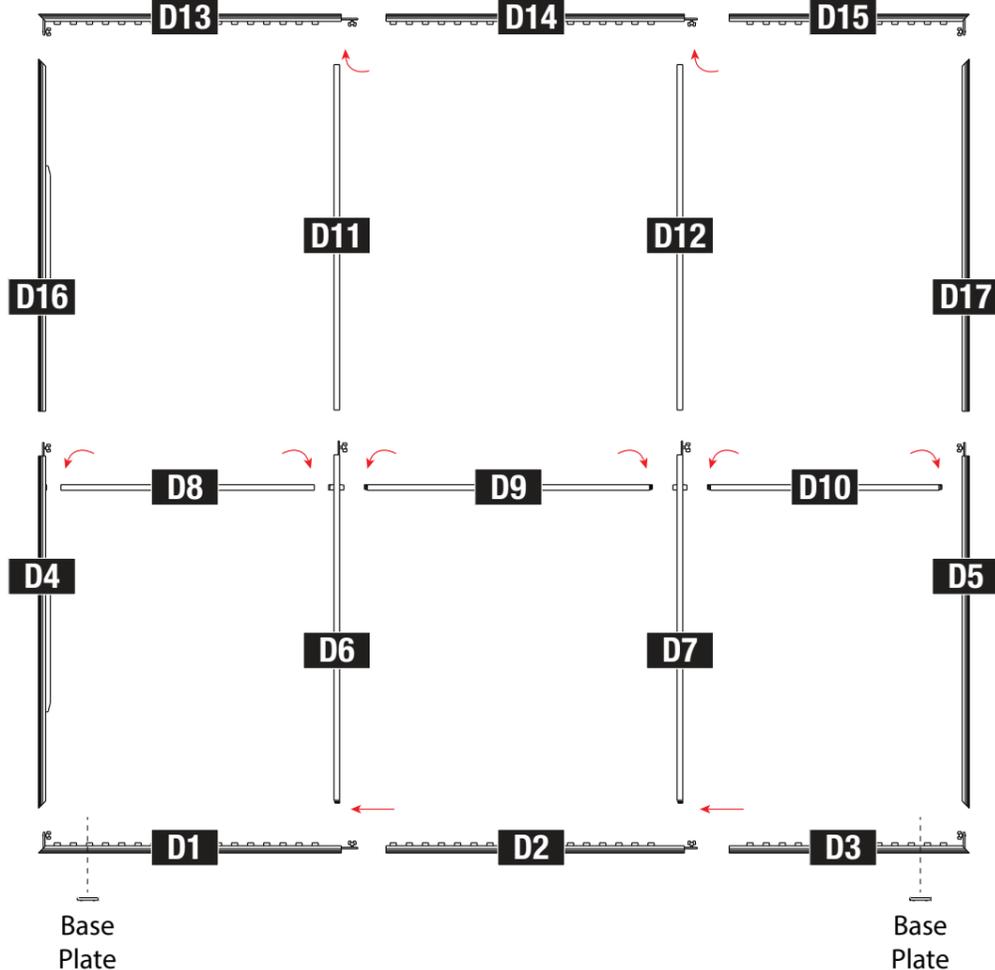
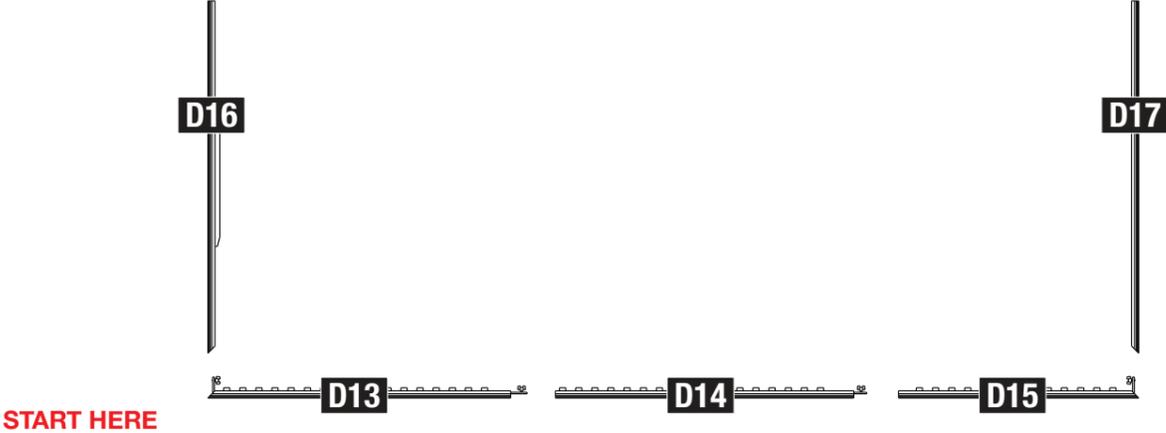
Assembly Notes

- Step .1** Connect the first transformer with the power lead that is fed through the wire management hole.
- Step .2** Connect the bottom horizontal lights and second transformer with the two leads coming out the top of the first transformer.
- Step .3** Connect the top horizontal lights using the lead that comes out the top of the second transformer.
- Step .4** Connect all horizontal lights together at each point where the extrusions connect.

Bottom Half

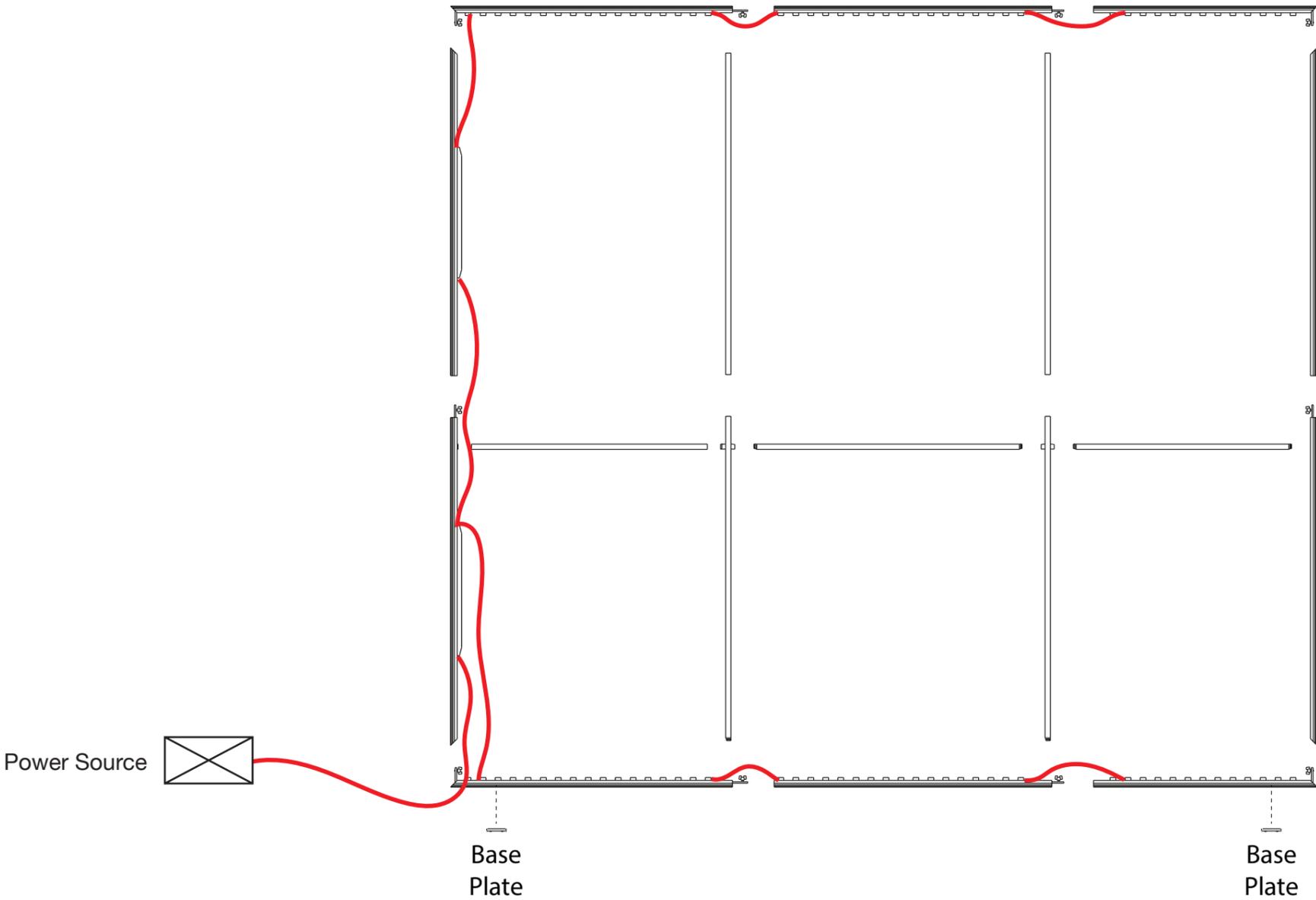


Top Half



Assembly Notes

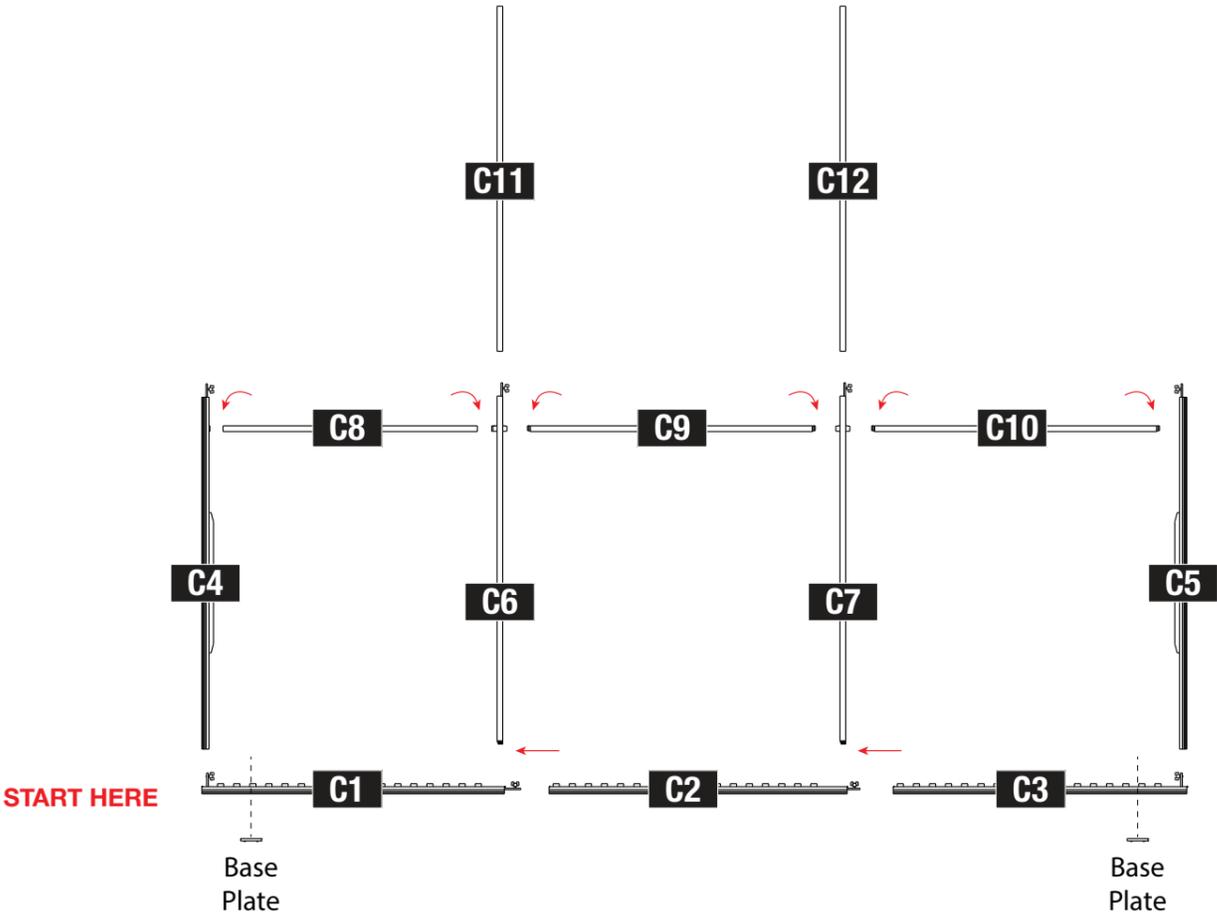
- Step .1** Build the bottom half **D1** to **D12** (Refer to the BW130 General Assembly page for assistance).
- Step .2** Build the top half **D13** to **D17**.
- Step .3** Connect the top half to the bottom half.
- Step .4** Attach **Wall D** to **Wall B** using the T-bolts provided.



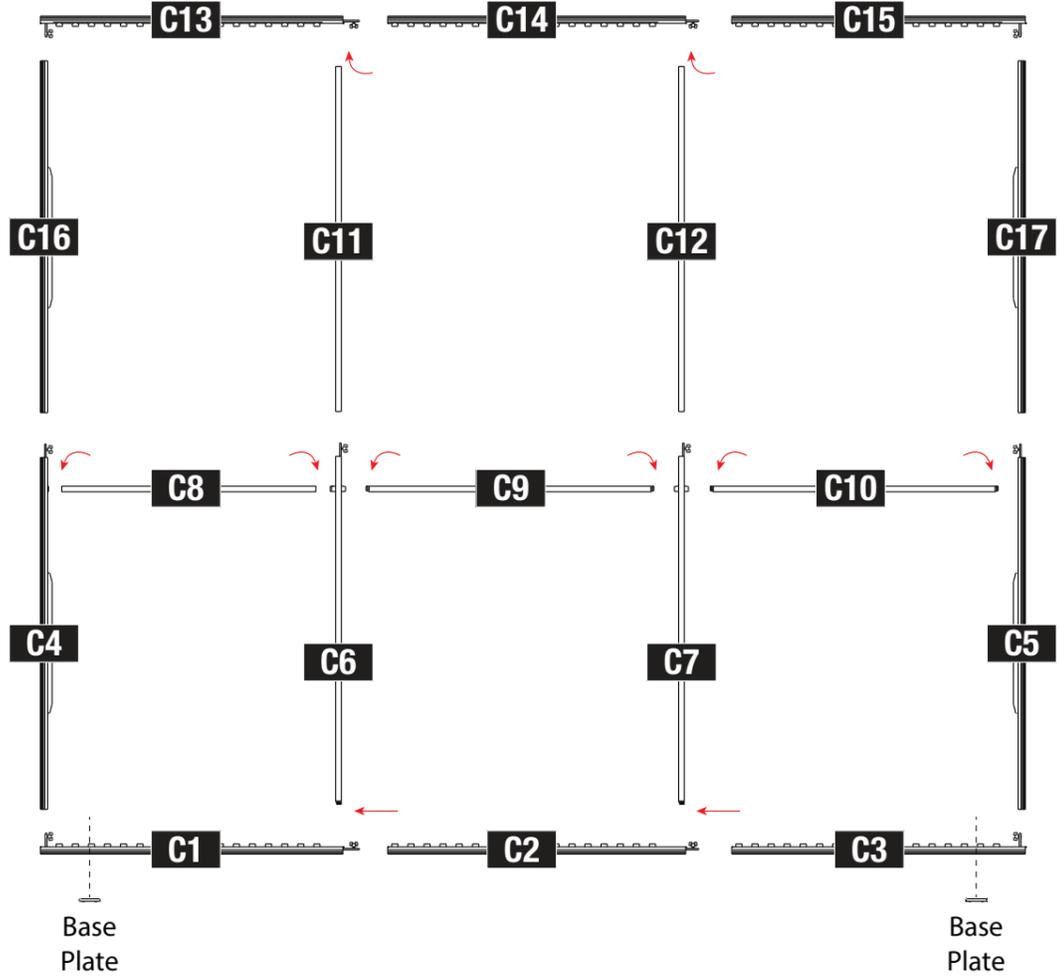
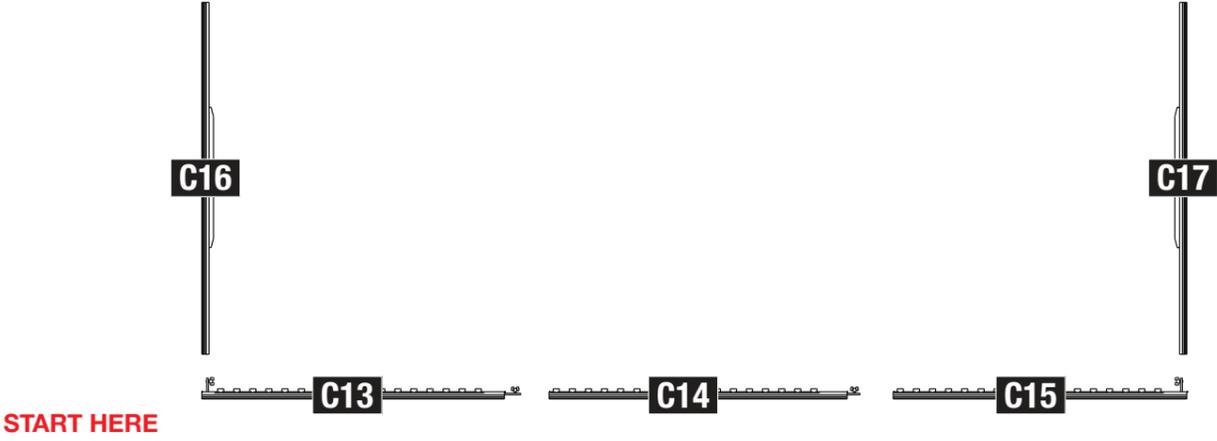
Assembly Notes

- Step .1** Connect the first transformer with the power lead that is fed through the wire management hole.
- Step .2** Connect the bottom horizontal lights and second transformer with the two leads coming out the top of the first transformer.
- Step .3** Connect the top horizontal lights using the lead that comes out the top of the second transformer.
- Step .4** Connect all horizontal lights together at each point where the extrusions connect.

Bottom Half

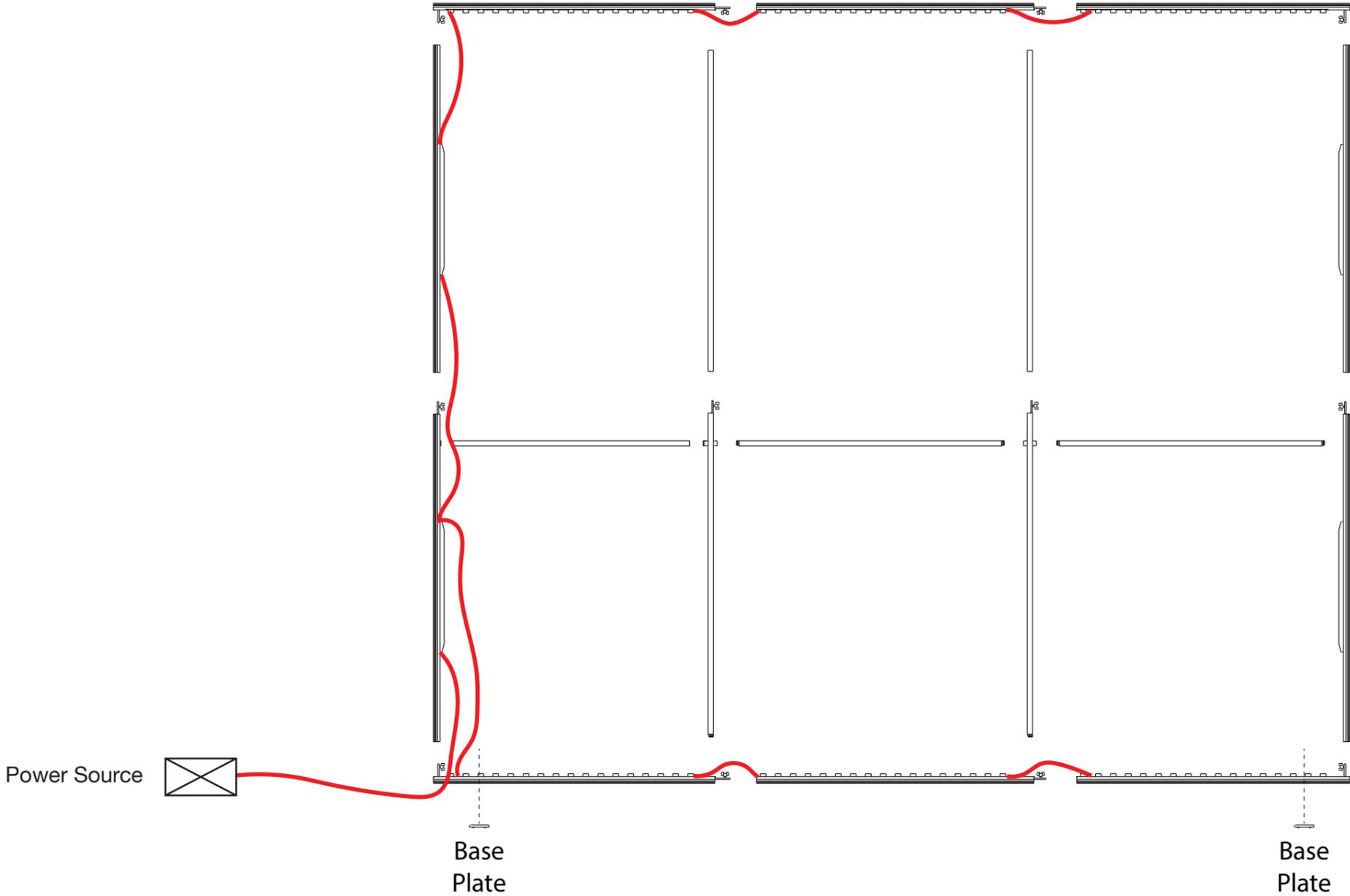


Top Half



Assembly Notes

- Step .1** Build the bottom half **C1** to **C12** (Refer to the BW130 General Assembly page for assistance).
- Step .2** Build the top half **C13** to **C17**.
- Step .3** Connect the top half to the bottom half.
- Step .4** Attach **Wall C** to **Wall D** using the T-bolts provided.



Assembly Notes

- Step .1** Connect the first transformer with the power lead that is fed through the wire management hole.
- Step .2** Connect the bottom horizontal lights and second transformer with the two leads coming out the top of the first transformer.
- Step .3** Connect the top horizontal lights using the lead that comes out the top of the second transformer.
- Step .4** Connect all horizontal lights together at each point where the extrusions connect.

Fit the fabric panel by following the sequence shown here

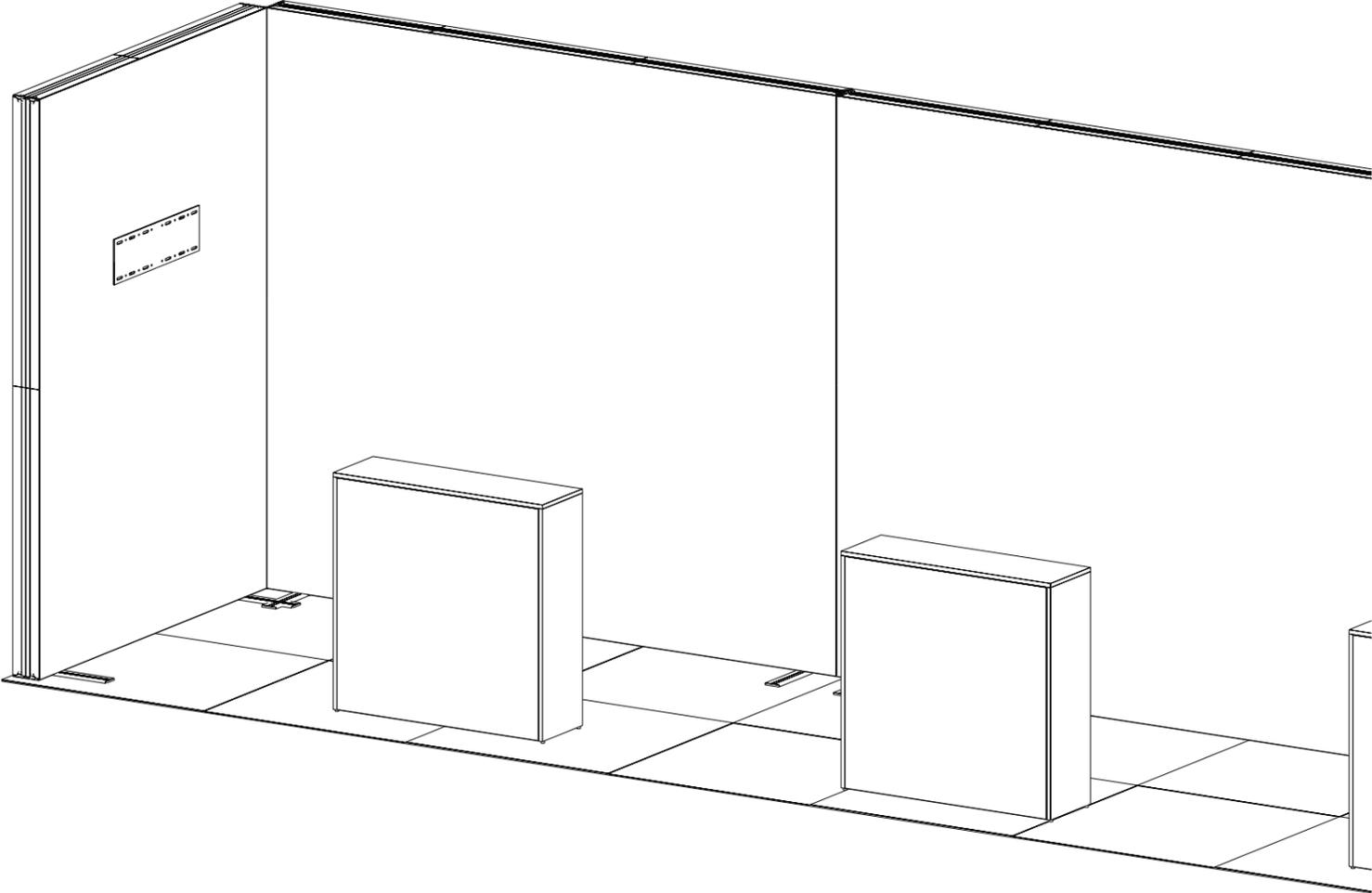
!

Install fabric with print to the outside

!

**To prevent damage to the graphics
Wear gloves provided**

- 1** Starting in the top left corner, gently push the silicone edge strip into the frame
- 2** Once left corner is secure, repeat the process in the top right corner
- 3** Repeat the process for the bottom corners
- 4** Next, attach the centre of the sides, top and bottom
- 5** Carefully work the silicone edge into the rest of the frame



Screenmount Attachment



Place the 25ml stand off assembly into the pre installed nuts located in the Horizontal supports A25 & A26 as pictured above.



Repeat step 1 for the 4 x hanging points for the screenmount.



Place the screenmount into position and secure in place using the the M8 x 10mm Flanged screws (x4).



Screenmount should be attached in four points as pictured above



Screenmount in final position.