

## GREEN IS THE NEW BLACK... Green Awards and Initiatives

- WRAP Award 2011-- InterContinental The Clement Monterey received a 2011 Waste Reduction Award from the California Department of Resource Recycling and Recovery (CalRecycle), honoring our commitment to reduce, reuse and recycle.
- Green Business Certification Award 2011—The Monterey Bay Area Green Business Program gave this award which
  honors InterContinental The Clement Monterey for exceeding environmental regulatory requirements, preventing pollution,
  and conserving natural resources.
- InterContinental The Clement Monterey is located directly on the Monterey Bay National Marine Sanctuary, one of only 14 such sanctuaries in the United States. Hotel ownership and key staff members are in frequent contact and collaboration with the representatives of the sanctuary.
- Cutouts were created in the boardwalk of InterContinental The Clement Monterey to allow natural sunlight to reach the
  inter-tidal zone of the coastline, in accordance with California Coast Commission recommendations. The decks
  surrounding the hotel are made of recycled material know as Trex Decking, which is made up of plastic bags, plastic wrap
  and reclaimed wood.
- Commitment to Conservation of the Oceans programs with the Monterey Bay Aquarium- sales team, concierge staff, front desk and all customer-service agents are educated in the Aquarium mission and purpose.
- Commitment to Sustainable Seafood—Executive Chef Matt Bolton participates in the Sustainable Food Program-- initiated by the Monterey Bay Aguarium. Only responsible choices are served in The C Restaurant.
- Biodegradable containers are used for "to go" food items. These containers are made of potato and sugar cane which are ecologically responsible.
- Landscaping that features drought-resistant plants which flourish with little water.
- Various energy-saving devices are utilized throughout the hotel which is managed by our Engineering Department. Laundry facility utilizes new ozone washing treatments for all linen, towels and bath robes.
- The hotel participates in regional recycling programs for plastics, glass, cardboard and other recyclable materials. A
  composting program is in place for all food waste from the restaurant, employee dining room and banquet departments.
  The Monterey Regional Waste Management District has noted InterContinental The Clement Monterey for being the local
  frontrunner in these initiatives.
- Guest room program to promote reduction of energy consumption, in regards to linen replacement, towel changes, and recycling. Signage for water conservation is displayed in all public restrooms within the hotel
- Use of the Tap Wine system in the C restaurant, which reduces the carbon footprint and reduces waste, while maintaining excellent wine quality.
- Participation in Save Our Shores—a program for community beach clean ups with a 30 year history of protecting the Monterey Bay National Marine Sanctuary. Each year the leadership team and hotel associates participate at McAbee Beach, a few hundred yards from the hotel.
- Two complimentary electric car charging stations are located on the second level of the hotel's parking garage. This service is extended to visitors at no charge; only the appropriate parking fee. Full charge for most vehicles is 4 hours.