



Silver Edition Bleachers

15 ROW ELEVATED SILVER EDITION



Southern Bleacher Company: Experience You Can Trust

WWW.SOUTHERNBLEACHER.COM



800.433.0912

Since 1946, Southern Bleacher has set the standard for high school bleachers, college stadiums, fairgrounds, speedways and more. Fans in every U.S. state and Canada cheer from Southern Bleacher grandstands.

With more than three million seats to our name in the past seven years alone, no one comes close to our experience. Financially sound with no influence from investors, our customers rest easy knowing we'll be here for decades to come.

By not outsourcing our aluminum or steel fabrication, we control both quality and schedule and a veteran project manager is your single point of contact, your advisor and ally, from your complimentary design through your stadium build and beyond.



Angle Frame Bleachers

5 ROW NON ELEVATED ANGLE FRAME



2 ROW BACK TO BACK ANGLE FRAME

Your Guide to Everything Bleacher

Cover Projects



15 ROW SILVER EDITION

Shown above is the substructure of the top cover image: a 57' 15 Row Silver Edition elevated Angle Frame. This bleacher was built in the endzone for the school's band. It seats 432 band members. Having the band playing in the endzone adds excitement. More and more school districts are doing this to allow more fans on the homeside grandstands. Photo © Todd Brasher

5 ROW ANGLE FRAME

The center right image is our standard 5 Row non-elevated angle frame. This particular unit is located at a school's tennis courts. It will seat up to 66 fans for up close action.

Photo © Photo © Todd Brasher

2 ROW ANGLE FRAME

10' 2 Row back to back non-elevated Angle Frame bleacher seats 24. Perfect seating for tennis courts.

Photo © Glen Davis Legendary Portraits

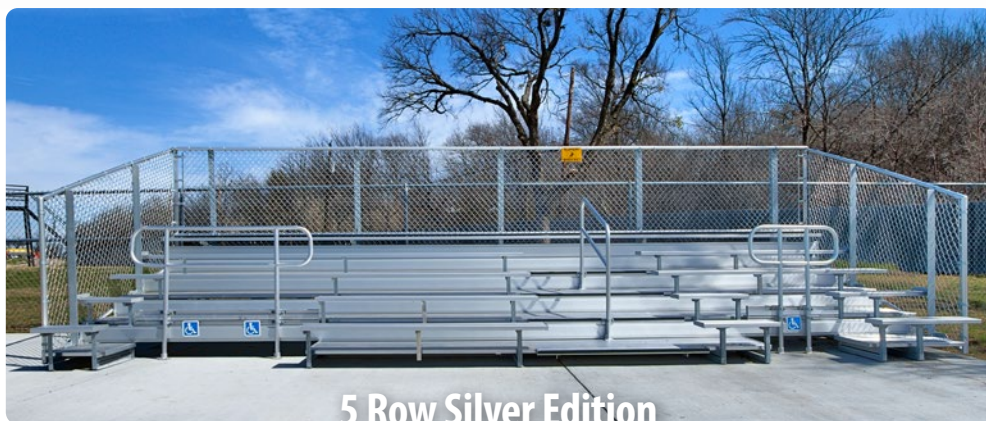
Southern Bleacher's Silver Edition and Angle Frame bleachers ensure exceptional comfort for every spectator and are a solid investment.

SOUTHERN BLEACHER engineers its frame-type bleachers to meet the applicable code requirements. Quality controlled through an AISC approved facility and licensed welders, ensures safety for the spectator and peace of mind for every owner.

Southern Bleacher's standard guardrail system meets major building codes. Unlike other guardrail systems that create large gaps, our system provides superior closure on both sides and the back to protect even the smallest fans. On our non-elevated units, the guardrail begins at the first row, which adds optimum protection to spectator seating. Silver Edition frame-type bleachers provide code compliant aisles to allow spectators to move throughout the unit with ease. The sturdy handrails of smooth, anodized aluminum provide added support, and the contrasting color aluminum aisle nose clearly marks the steps and enhances the bleacher appearance.

Silver Edition units also address wheelchair bound fans. An optional 74-inch return landing is also available. The landing extends from the front walkway and allows the ramp to run perpendicular to the bleacher unit. The ramp has a 1 in 12 slope which meets ADA guidelines.

Seven decades of innovations in our industry makes Southern Bleacher your best choice for frame-type bleachers. Utilize our experience to make your project be the best. After all, Southern Bleacher has the experience that you can trust.



5 Row Silver Edition

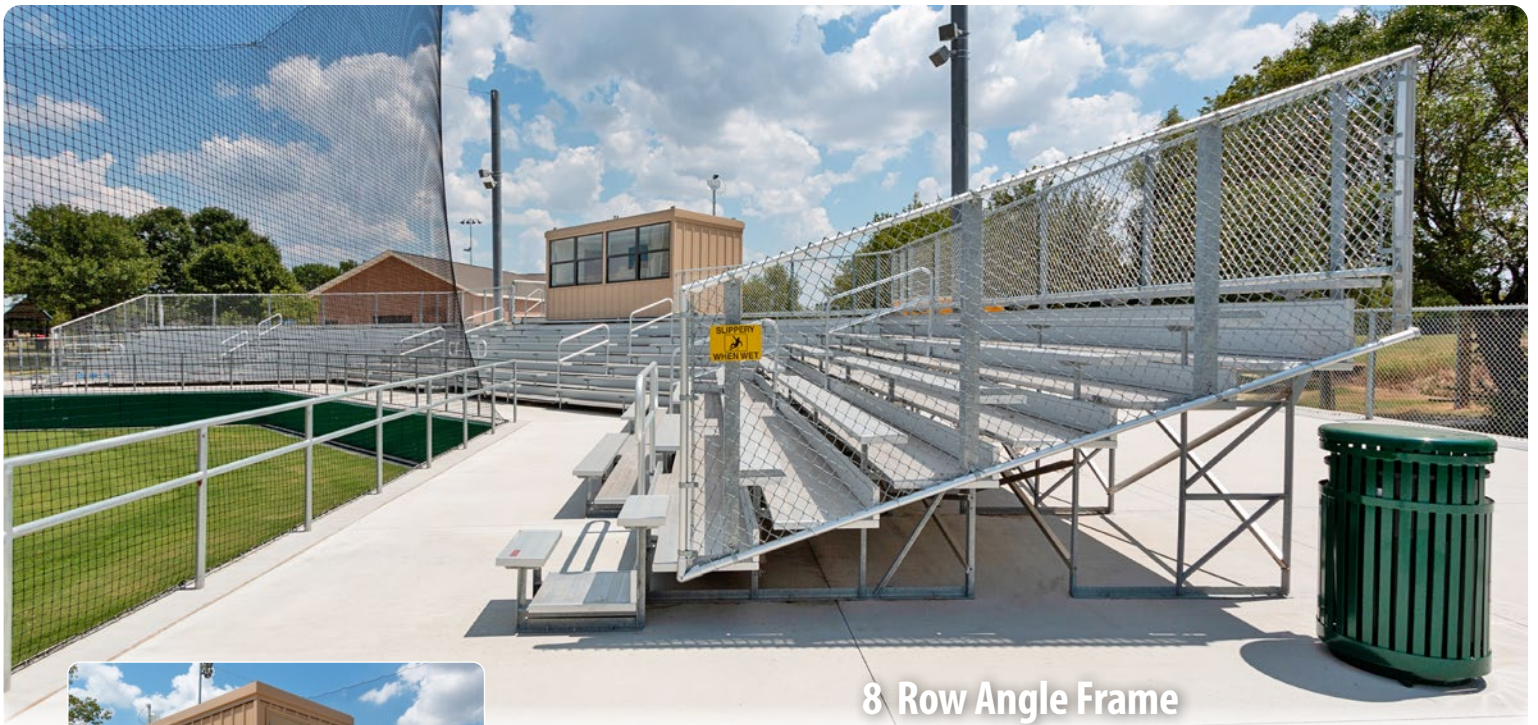
5 ROW NON-ELEVATED SILVER EDITION

27' 5 Row non-elevated Silver Edition bleacher that seats 65. Features optional wheelchair seating.



DETAILS

At left is a detail of our top cover project. The band bleacher thoughtfully includes handicapped seating. Standard nosing helps to visually navigate the steps. Silver Edition bleachers grace fields and courts across this nation. Photo © Todd Brasher



8 Row

8 Row Angle Frame

8 ROW NON-ELEVATED CUSTOM MITERED ANGLE FRAME

8 Row custom mitered non-levated Angle Frame accommodates 297 softball fans. Southern Bleacher's mastery of sight lines enable spectators to sit close to the action. Our mitered projects are second to none in the industry.

DETAILS

8 Row Custom Angle Frame pressbox is attached to the bleacher with its own support system. The 8' x 18' pressbox features our Standard R panel. You can easily individualize your pressbox with the variety of colors that are available.

Photos © Todd Brasher



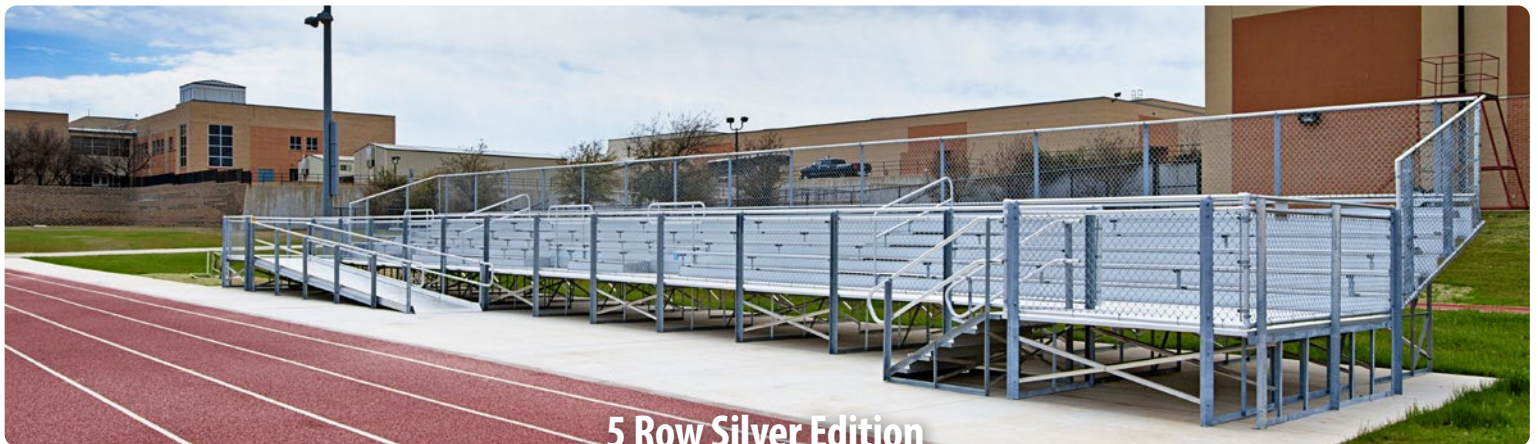
5 ROW SILVER EDITION

69' 5 Row non-elevated Silver Edition bleacher that seats 65. Features optional wheelchair seating. From the largest angle frame to the smallest Silver Edition, our attention to detail is second to none.

Photo © Glen Davis Legendary Portraits



5 Row Silver Edition



5 Row Silver Edition

5 ROW ELEVATED SILVER EDITION

87' 5 Row elevated Silver Edition bleacher that seats 240. Features an optional ADA ramp and wheelchair seating. Photo © Todd Brasher



10 Row Angle Frame

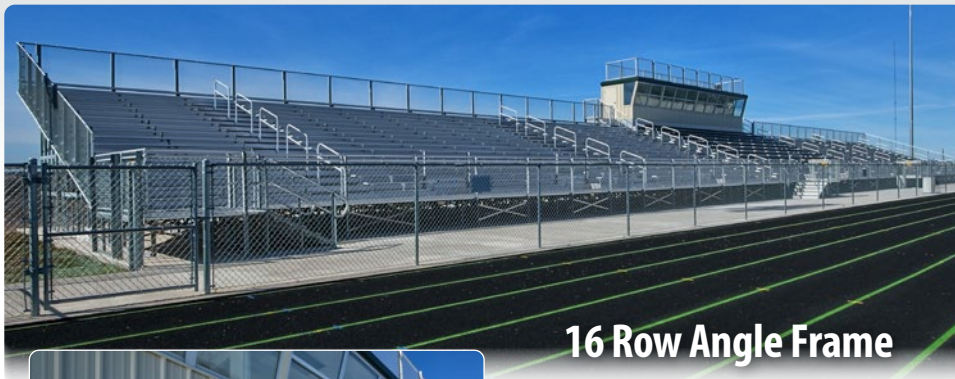
10 ROW NON-ELEVATED ANGLE FRAME

50' 10 Row non-elevated Angle Frame bleacher that seats 252. This Angle Frame bleacher features our optional Vertical Rail instead of 9-gauge chain link. Roof by others.

Photo © Barney's Studio

With innovative design and the best materials, Southern Bleacher continues to make significant changes in the bleacher industry.

SOUTHERN BLEACHER'S Angle Frame bleacher is the most cost effective way to obtain seating for your track, field or court. Every Silver Edition unit is code compliant. Our Angle Frame bleachers come in several choices of row count and length. We can readily customize our Angle Frame bleachers to any desired size. Southern Bleacher's Silver Edition angle frame bleachers have set the benchmark for the seating industry. Our Angle Frame bleachers are by far the most functional, well designed and cost competitive seating systems you will find anywhere. Interested? Call us at 800-433-0912 or visit online at www.southernbleacher.com.



16 Row Angle Frame

16 ROW ELEVATED CUSTOM ANGLE FRAME

243' 16 Row elevated Angle Frame bleacher that seats 2,066. 8' x 48' Sloped front pressbox.

DETAIL

Adding a reserve section on your Angle Frame is attractive for additional revenue to your program.

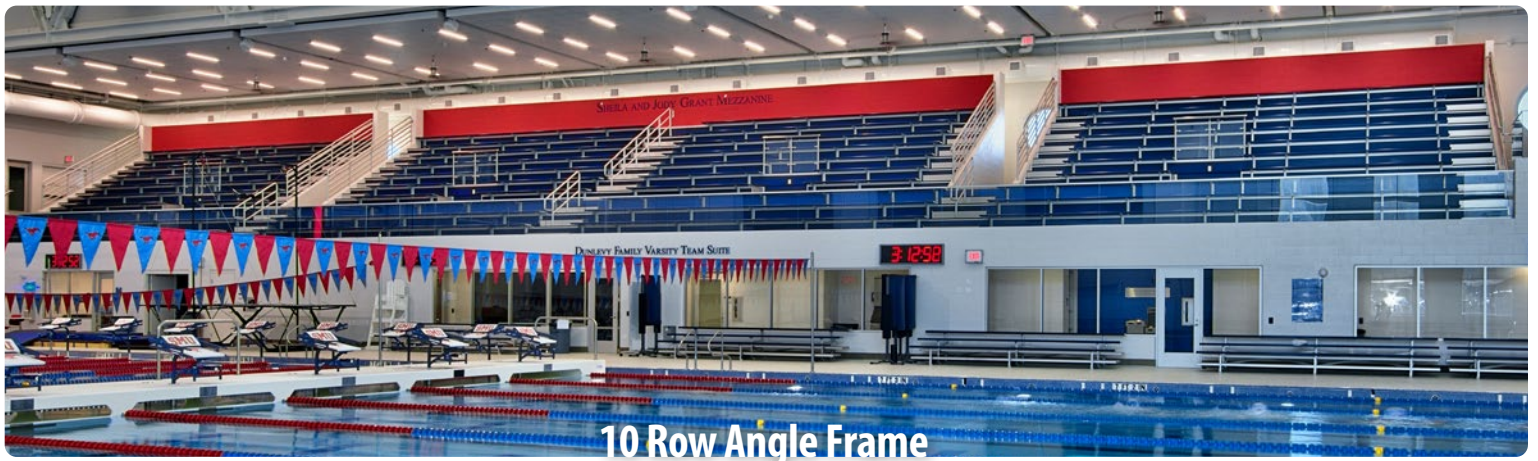
A backrest or chairs will not be code compliant

unless you have 30" tread for backrest and 33" tread for a chair. When working with our professionals, build your bleacher project with comfort for long events. Photos © Todd Brasher



DETAIL

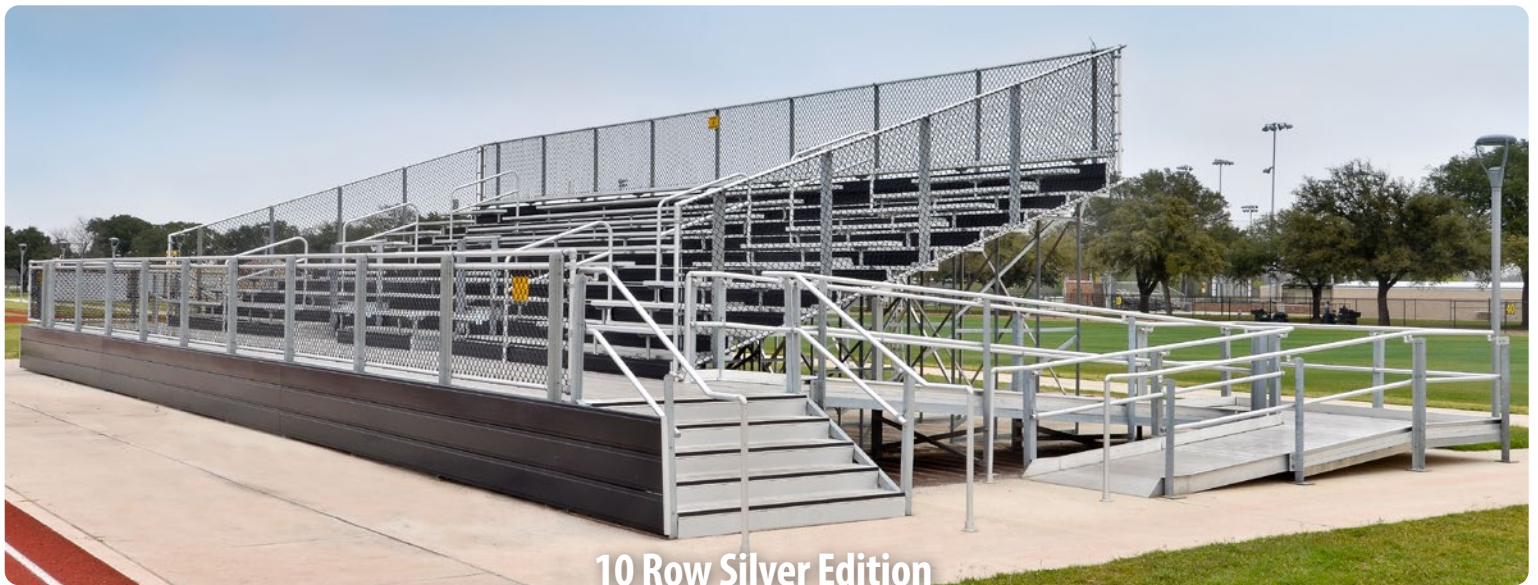
An innovative concept to consider for your custom angle frame is a standing room only area at the top of your bleacher. It is perfect for fans to socialize and casually visit about what's taking place on the field. Our professionals are experts in the bleacher industry and will provide you a facility your community can be proud of.



10 Row Angle Frame

10 ROW ANGLE FRAME

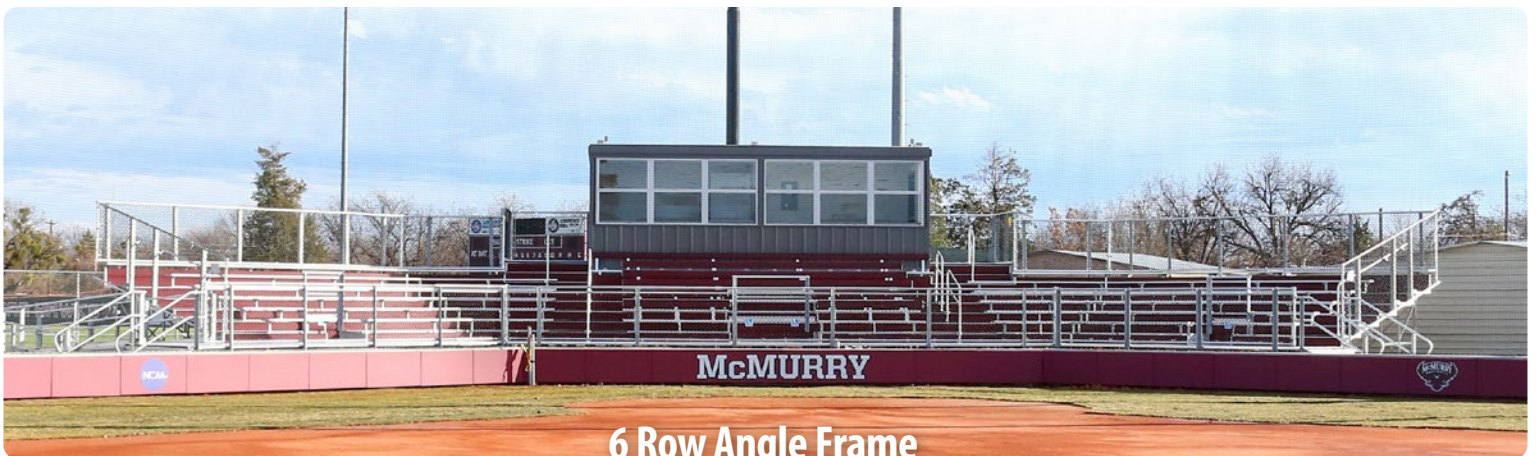
155' 10 Row custom Angle Frame bleacher seats 807. Note the color seating in addition to the risers. Added color, means added team spirit. Southern Bleacher angle frame bleachers are a perfect fit for any venue. Photo © Todd Brasher



10 Row Silver Edition

10 ROW ELEVATED SILVER EDITION

51' 10 Row elevated Silver Edition seats 266. Optional painted facade and riserboards. The facade covers the substructure of the bleacher for a cleaner appearance. It also discourages children from playing under the walkway. The bleacher also features an optional ADA ramp. Photo © Glen Davis Legendary Portraits



6 Row Angle Frame

6 ROW ELEVATED CUSTOM MITERED ANGLE FRAME

6 Row elevated mitered angle frame bleacher accommodates 255 softball fans. 8' x 24' pressbox. The University selected their school color of maroon to enhance the clean lines of this facility. The painted riserboards and backrests add individuality while creating player and fan excitement. Photo © Tim Nelson

Southern Bleacher’s small teams of highly skilled representatives care for our customers from beginning to end. From the first call through project design to the final quality checks, we make sure that every detail is right.

SOUTHERN BLEACHER’S in-house aluminum inventory, steel fabrication and our system of quality checks, assures that everything we need to complete your project arrives on-site as planned – with an experienced crew ready to start.

When it comes to fabrication, we’ve spent more than 70 years refining our process and equipment, including developing custom machines that exist nowhere but Southern Bleacher, designed to our processes so we can pass on those efficiencies to you. Those systems and machines are run by skilled craftsmen and technicians with the highest industry certifications.

From the smallest team bench to the largest custom Angle Frame, Southern Bleacher is a trusted team player that will see your job to completion with every detail right.



10 Row Silver Edition

Details make the difference

10 ROW ELEVATED MITERED SILVER EDITION

33’ 10 Row elevated Silver Edition bleachers that seats 536. Features an 8’ x 18’ pressbox. This project has a continuous front walkway compared to the non-elevated bleacher below. All three of the units are 33’ long and are our standard stock 10 Row Silver Edition. The bleacher does not have a facade like the elevated project featured on the previous page. Note that the R panel pressbox facade has been rotated to create the suggestion of siding and a completely different aesthetic appearance.

Photo © Glen Davis Legendary Portraits



Silver Edition Combination

SILVER EDITION COMBINATION

Baseball Complex Silver Edition bleachers. Center bleacher is 15’ 5 Row Non Elevated bleacher that seats 35. Note the end aisle for wheelchair seating. First and third base bleachers are 21’ 10 Row and seat 98 each. Photo © Todd Brasher

VINYL CHAIN LINK COATING COLOR OPTIONS



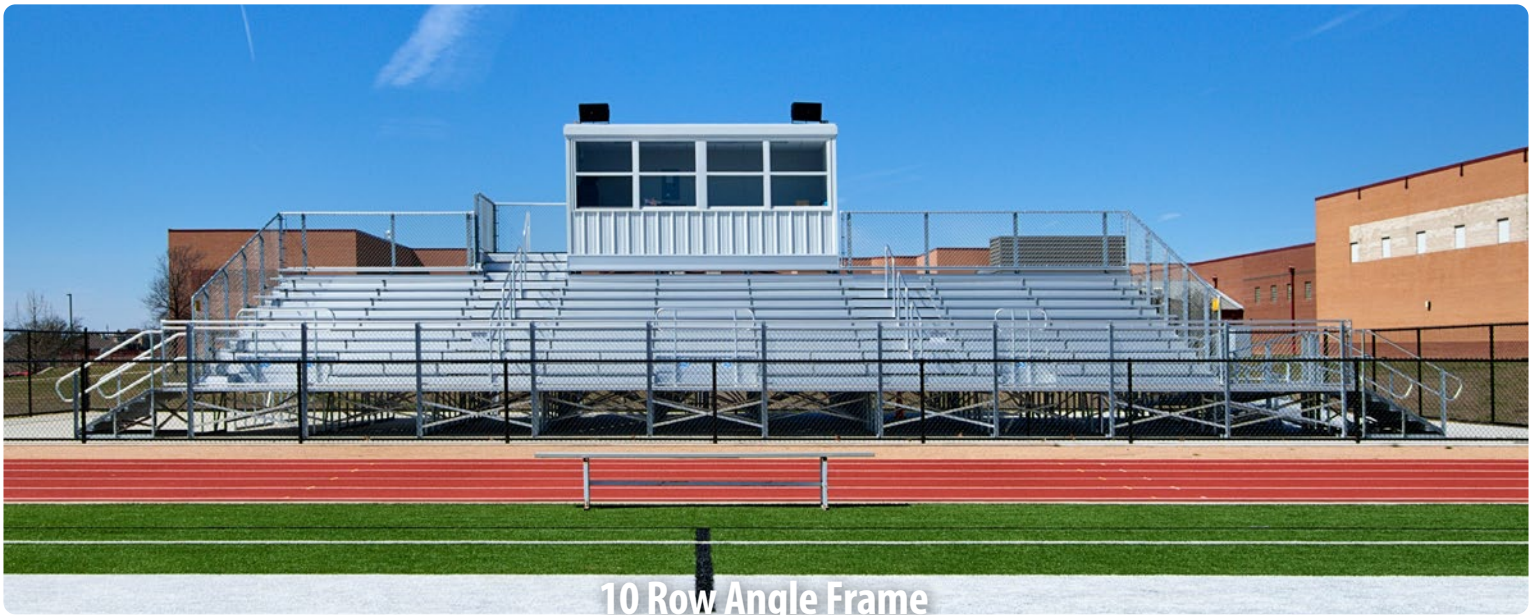
Ensor Green Woodland Green Brown Black



DETAIL

Ensor Green vinyl coated chain link color coordinates with bleacher risers and surrounding architecture.

Photo © Todd Brasher



10 Row Angle Frame

10 ROW ELEVATED ANGLE FRAME

57' 10 Row elevated Angle Frame bleacher that seats 296. Features an 8' x 18' pressbox. Note the galvanized steel framework and aluminum cross braces of the bleacher. Photo © Todd Brasher

Fan Favorite Seating Options for Bleachers



Elite Seats

DETAILS

Our 5 Row non-elevated Angle Frame bleacher features our optional Elite Seat. This bleacher is 16' 1" long and seats 42 with a comfortable 18" wide Elite Seat in team color. Note the color risers and aisle at the end of the bleacher. Roof structure by others.



Stadium Chairs

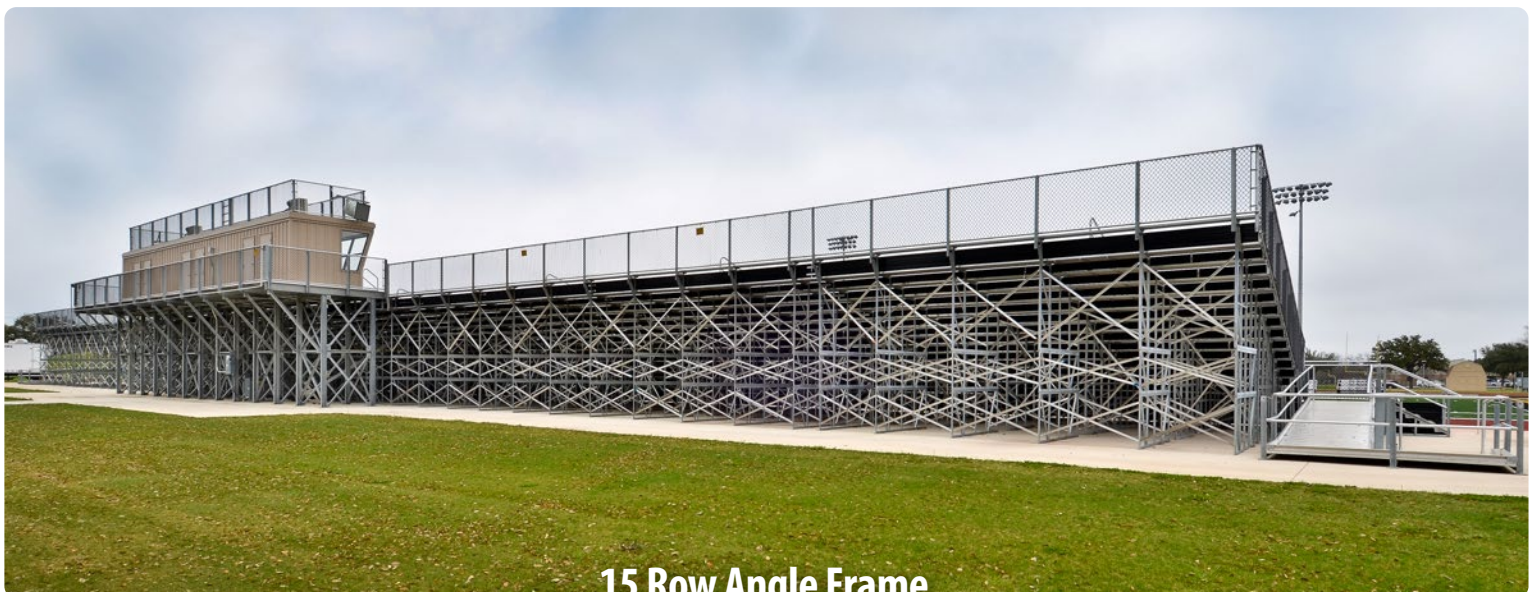
DETAILS

Even the simplest bleacher can offer comfort and style. The 25' 10" long 4 Row non-elevated Angle Frame bleacher seats 42 with the comfort of 20" wide team color stadium chairs.

Note the color risers.

Roof structure by others.

Photos © Glen Davis Legendary Portraits



15 Row Angle Frame

15 ROW ELEVATED CUSTOM ANGLE FRAME

This massive bleacher is a 195' 15 Row elevated Angle Frame. It has an 8' x 60' sloped front pressbox and seats 1,589 spectators.

Options include the pressbox with video platform and ADA ramp. Photo © Glen Davis Legendary Portraits

Silver Edition and Custom Angle Frame Bleachers Specifications

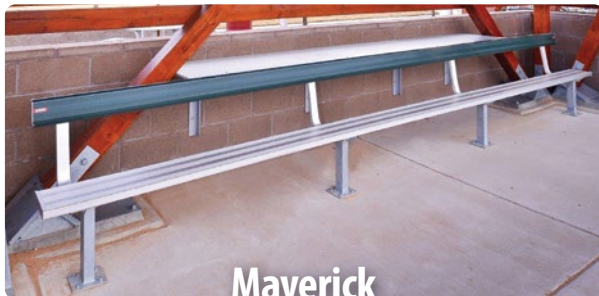
MODEL • SIZE • SEAT COUNT

NON-ELEVATED TYPE				
MODEL	SIZE	SEAT COUNT	CONCRETE PAD SIZE	AISLES
521 NE	5 row x 21'	54	295 sq. feet	1
527 NE	5 row x 27'	74	380 sq. feet	1
533 NE	5 row x 33'	94	465 sq. feet	1
539 NE	5 row x 39'	114	550 sq. feet	1
545 NE	5 row x 45'	122	615 sq. feet	2
1021 NE	10 row x 21'	104	505 sq. feet	1
1027 NE	10 row x 27'	144	650 sq. feet	1
1033 NE	10 row x 33'	184	800 sq. feet	1
1039 NE	10 row x 39'	224	950 sq. feet	1
1045 NE	10 row x 45'	237	1,100 sq. feet	2
1521 NE	15 row x 21'	154	715 sq. feet	1
1527 NE	15 row x 27'	214	920 sq. feet	1
1533 NE	15 row x 33'	274	1,125 sq. feet	1
1539 NE	15 row x 39'	334	1,330 sq. feet	1
1545 NE	15 row x 45'	352	1,535 sq. feet	2

AISLES - Required number listed

NOTE: It is highly recommended that frame type bleachers be securely anchored to a flat, level concrete slab due to wind loads.

Team Favorite Seating



TEAM BENCH DETAILS

Southern Bleacher's team benches are extruded aluminum with clear-anodized finish, eliminating all concerns of water staining or residue powder on team uniforms. Our team bench seats a minimum of eight players and is available in any length - seating 10, 15, 20 or more. The benches feature a 2" x 12" raised slope seat plank. Our All American Team Bench is a light-weight, durable self-supporting portable team bench suitable for any surface. Our Maverick and All American team benches can also include a 2" x 6" backrest, also in clear anodized aluminum or paint in team color. Photos © Glen Davis Legendary Portraits

FIVE ROW ELEVATED TYPE				
MODEL		SEAT COUNT	CONCRETE PAD SIZE	
521 E	2 Stairs	46	425 sq. feet	1
521 E-R	1 Stair and 1 Ramp	38	635 sq. feet	
527 E	2 Stairs	62	515 sq. feet	1
527 E-R	1 Stair and 1 Ramp	58	725 sq. feet	
533 E	2 Stairs	94	605 sq. feet	1
533 E-R	1 Stair and 1 Ramp	78	815 sq. feet	
539 E	2 Stairs	114	695 sq. feet	1
539 E-R	1 Stair and 1 Ramp	98	905 sq. feet	
545 E	2 Stairs	104	785 sq. feet	2
545 E-R	1 Stair and 1 Ramp	106	995 sq. feet	

AISLES - Required number listed

TEN ROW ELEVATED TYPE				
MODEL		SEAT COUNT	CONCRETE PAD SIZE	AISLES
1021 E	2 Stairs	96	635 sq. feet	1
1021 E-R	1 Stair and 1 Ramp	88	955 sq. feet	1
1027 E	2 Stairs	132	785 sq. feet	1
1027 E-R	1 Stair and 1 Ramp	128	1,105 sq. feet	1
1033 E	2 Stairs	164	935 sq. feet	1
1033 E-R	1 Stair and 1 Ramp	168	1,255 sq. feet	1
1039 E	2 Stairs	204	1,085 sq. feet	1
1039 E-R	1 Stair and 1 Ramp	208	1,405 sq. feet	1
1045 E	2 Stairs	219	1,235 sq. feet	2
1045 E-R	1 Stair and 1 Ramp	221	1,555 sq. feet	2

AISLES - Required number listed

FIFTEEN ROW ELEVATED TYPE				
MODEL		SEAT COUNT	CONCRETE PAD SIZE	AISLES
1521 E	2 Stairs	146	810 sq. feet	1
1521 E-R	1 Stair and 1 Ramp	138	1,030 sq. feet	1
1527 E	2 Stairs	202	1,030 sq. feet	1
1527 E-R	1 Stair and 1 Ramp	198	1,150 sq. feet	1
1533 E	2 Stairs	254	1,150 sq. feet	1
1533 E-R	1 Stair and 1 Ramp	258	1,360 sq. feet	1
1539 E	2 Stairs	314	1,360 sq. feet	1
1539 E-R	1 Stair and 1 Ramp	308	1,570 sq. feet	1
1545 E	2 Stairs	334	1,570 sq. feet	2
1545 E-R	1 Stair and 1 Ramp	328	1,780 sq. feet	2

AISLES - Required number listed

NOTE: All Elevated Front Walkways are 74" wide and 30" tall.



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