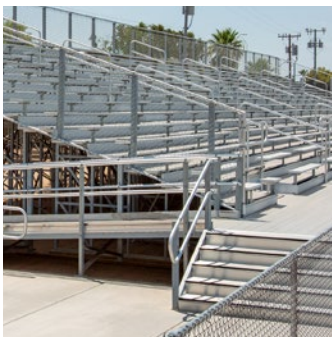
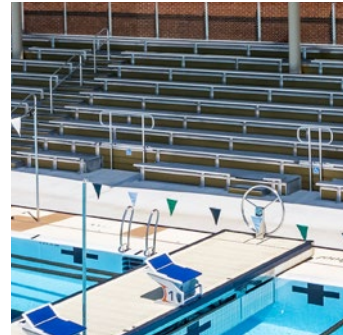


SOUTHERN BLEACHER COMPANY

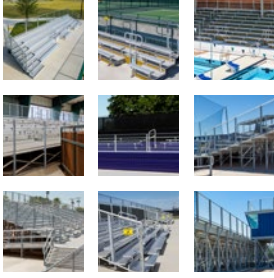
Silver Edition & Angle Frame Bleachers



THE standard in bleachers since 1946

THE COVER

SOUTHERN BLEACHER COMPANY Silver Edition & Angle Frame Bleachers



THE standard in bleachers since 1946

WWW.SOUTHERNBLEACHER.COM 800-433-8812

Since 1946, Southern Bleacher has set the standard for bleachers. Our very first project was a high school bleacher. From there, our Angle Frame and Silver Edition bleachers are fan favorite seating at high schools, colleges, fairgrounds, speedways and more, across the United States and Canada.

The cover illustrates a detail of projects. From team benches to 15 row angle frame bleachers, you will find inspiration for your own project. Below is a legend of where projects are located in the brochure.

Top row left to right

- Project 22439 5 row pg One
- Project 22084 3 row pg One
- Project 22084 9 row pg Two

Center row left to right

- Project 21248 8 row pg Three
- Project 23214 3 row pg Five
- Project 22253 8 row pg Four

Bottom row left to right

- Project 22013 16 row pg Six
- Project 23016 7 row pg One
- Project 22268 10 row pg Two



DID YOU KNOW?

By not outsourcing our aluminum or steel fabrication, we control both quality and schedule.

Southern Bleacher's Silver Edition and Angle Frame bleachers ensure exceptional comfort for every spectator and are a solid investment.

SOUTHERN BLEACHER engineers its frame-type bleachers to meet all applicable code requirements. Quality controlled through an AISC approved facility and licensed welders, ensures safety for the spectator and peace of mind for every owner.

Southern Bleacher's standard guardrail system meets major building codes. Unlike other guardrail systems that create large gaps, our system provides superior closure on both sides and the back to protect the smallest fans. On our non-elevated units, the guardrail begins at the first row, unless wheelchair spaces are added. With this addition, guardrails will begin at the second row. Each configuration adds optimum protection to spectators.

Silver Edition frame-type bleachers provide code compliant aisles to allow spectators to move easily throughout the unit. The sturdy handrails of smooth, anodized aluminum provide added support, and the contrasting color aluminum aisle nose clearly marks the steps and enhances the bleacher appearance.

Silver Edition units also address wheelchair bound fans. An optional 74-inch return landing is available. The landing extends from the front walkway and allows the ramp to run perpendicular to the bleacher unit. The ramp has a 1 in 12 slope which meets ADA guidelines.

Over seven decades of innovations make Southern Bleacher your best choice for frame-type bleachers. After all, Southern Bleacher has the experience and expertise that you can trust.



PROJECT 22084 3 ROW NON-ELEVATED ANGLE FRAME

27' 3 Row non-elevated Angle Frame bleacher that seats 40. IL2K decking system.

Back to back bleachers are ideal for tennis and pickle ball courts. Optional handicapped seating areas. Yellow risers help with visibility and safety while adding individuality. Custom frame with no side railing. Vinyl chain link coating. Shade structure by others.

Photo © Marc Vaughn



PROJECT 22439 5 ROW NON-ELEVATED ANGLE FRAME

81' 5 Row non-elevated Angle Frame bleacher that seats 208. Tongue & Groove decking system. The bleacher features wheelchair seating.

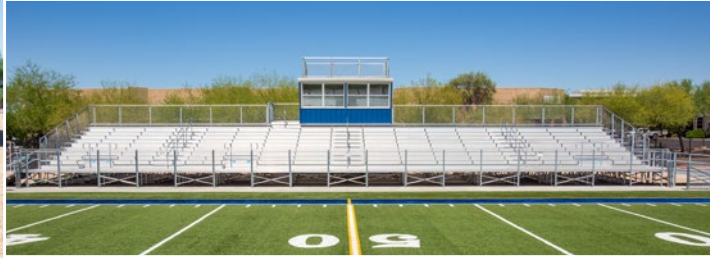
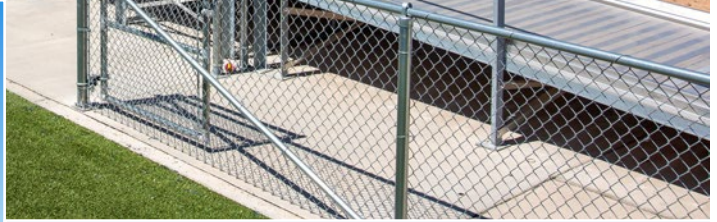
Photo © Marc Vaughn

WE'RE SOCIAL!



PROJECT 22268 10 ROW ELEVATED ANGLE FRAME

102' 10 Row elevated Angle Frame bleacher that seats 566. Full Plank decking system. 8' x 18' Optional pressbox. The wide ramp offers easy access to the bleacher and wheelchair seating. The sloped front pressbox has a team blue facade and features a filming deck. Photo © Tim Roberts Photography



DID YOU KNOW?

A veteran project manager is your single point of contact, your advisor and ally, from your complimentary design through your bleacher build and beyond.

PROJECT 22084 9 ROW NON-ELEVATED ANGLE FRAME

109' 9 Row non-elevated Angle Frame bleacher that seats 540. IL2K decking system. Non-elevated angle frame puts spectators right on the pool deck. As with project 22084, the yellow risers help with visibility and safety while adding color. This bleacher was configured with custom riser heights for improved sight lines. It was designed to accommodate the shade structure, necessary for outdoor pools. Features wheelchair seating. Shade structure by others. Photo © Marc Vaughn



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INNOVATION ALERT

Standing areas are not just for mega stadiums. Angle frame bleachers can be designed with socializing areas: perfect for fans to gather and casually visit about the game. Southern Bleacher offers the functional and the innovative in one great bleacher.

Photo © Todd Brasher

PROJECT 21248 8 ROW ELEVATED ANGLE FRAME

217' 8 Row elevated

Angle Frame bleacher that seats 930.

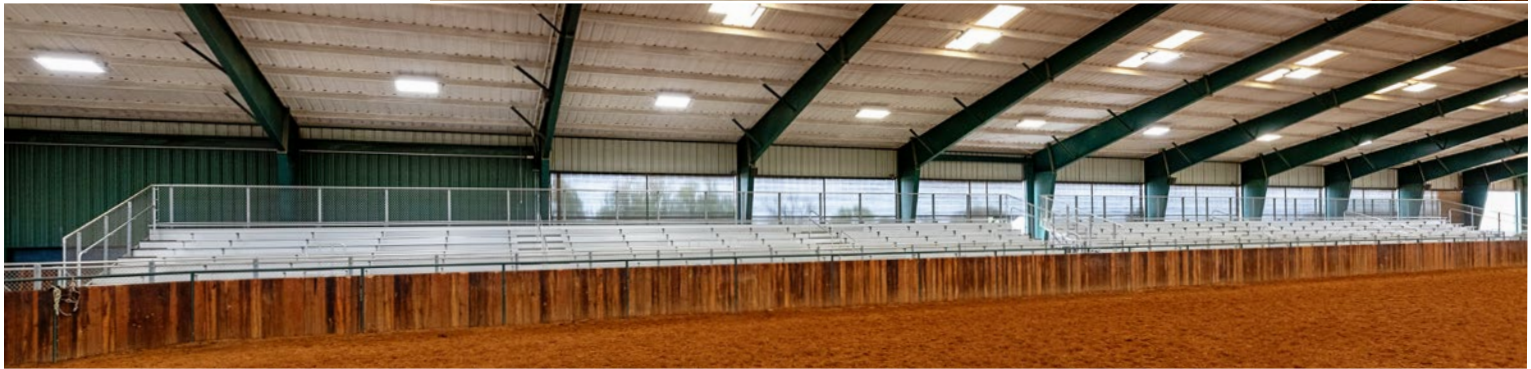
Full Plank decking system.

This bleacher features end and center access points.

Photos © Todd Brasher Photography

With innovative design and the best materials, Southern Bleacher continues to make significant changes in the bleacher industry.

SOUTHERN BLEACHER'S Angle Frame bleacher is the most cost effective way to obtain seating for your track, field or court. Every Silver Edition unit is code compliant. Our Angle Frame bleachers come in several choices of row count and length. We can readily customize our Angle Frame bleachers to any desired size with amenities. Southern Bleacher's angle frame bleachers have set the benchmark for the seating industry. Our Angle Frame bleachers are by far the most functional, well designed and cost competitive seating systems you will find anywhere. Interested? Call us at 800-433-0912 or visit online at www.southernbleacher.com.



PROJECT 23016 7 ROW NON-ELEVATED ANGLE FRAME

33' 7 Row non-elevated Angle Frame bleacher that seats 124. Full Plank decking system. Non-elevated angle frame puts spectators right in the beach volleyball action. Features wheelchair seating. Photos © Tim Roberts Photography

DID YOU KNOW?

Check concerns about code compliancy off your to-do-list. This area is complicated and fraught with cost increases when mistakes are made. Southern Bleacher has all the knowledge to keep your project code compliant and on budget.





PROJECT 22253 8 ROW ELEVATED ANGLE FRAME

102' 8 Row elevated Angle Frame. Mitered designs insure great sight lines for every fan. This mitered 8 row elevated Angle Frame bleacher seats 517. Full Plank decking system. 8' x 18' Press box. This (and every ramp) is designed to meet ADA guidelines. The open air press box addresses budgetary and heat concerns when air conditioning is not an option.

Photos © Tim Roberts Photography

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PROJECT 20165 15 ROW ELEVATED ANGLE FRAME

57' 15 Row elevated Angle Frame. Seating for 432 band members. Full Plank decking system. Band bleachers have become welcome additions to Friday Night Lights. The bleachers are designed for band members. This includes an extra wide ramp that easily accommodates large band instruments when quick and easy egress is needed to get out to the field at halftime. Photos © Todd Brasher Photography





INNOVATION ALERT

Our cable rail is ideal for bleachers that sit courtside. Minimal sight line obstruction so spectators can see all the action.



Southern Bleacher's small teams of highly skilled representatives care for customers from beginning to end. From the first call through project design to the final quality checks, we make sure that every detail is right.

SOUTHERN BLEACHER'S in-house aluminum inventory, steel fabrication and our system of quality checks, assures that everything we need to complete your project arrives on-site as planned – with an experienced crew ready to start. When it comes to fabrication, we've spent more than 70 years refining our process and equipment, including developing custom machines that exist nowhere but Southern Bleacher, designed to our processes so we can pass on those efficiencies to you. Those systems and machines are run by skilled craftsmen and technicians with the highest industry certifications.

From the smallest team bench to the largest custom Angle Frame, Southern Bleacher is a trusted team player that will see your job to completion with every detail right.



PROJECT 23214 3 ROW PLATFORM ANGLE FRAME

362' 3 Row Angle Frame bleacher that seats 348. Tongue & Groove decking system. Tennis court bleacher is integrated into a platform for increased visibility. Features our cable rail, (see Innovation Alert) picket rail ramp and exits, along with purple risers and façade. Photos © Todd Brasher Photography



PROJECT 22378 15 ROW ELEVATED ANGLE FRAME

186' 15 Row elevated Angle Frame bleacher that seats 1,558. Full Plank decking system. Mud-sill base bleacher. Exits and ramps on pads.

Photo © Tim Roberts Photography



**PROJECT 22013
15 ROW ELEVATED ANGLE FRAME**

140' 15 Row elevated Angle Frame bleacher that seats 1,175.
Full Plank decking system.
Features a 20' ramp with a 180-degree landing.
Photos © Tim Roberts Photography

WE'RE SOCIAL!



DID YOU KNOW?

70 Plus years of refining our process (including designing our own custom machines) make Southern Bleacher the most efficient bleacher company in the industry.



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PROJECT 22378 5 ROW NON-ELEVATED ANGLE FRAME

33' 5 Row non-elevated Angle Frame bleacher that seats 82. Full Plank decking system. Features wheel chair seating.
Photo © Tim Roberts Photography



Southern Bleacher Angle Frame & Silver Edition Bleacher Specifications

MODEL | SIZE | SEAT COUNT

NON-ELEVATED TYPE

MODEL	SIZE	SEAT COUNT	CONCRETE PAD SIZE	AISLES
521 NE	5 row x 21'	54	295 sq. feet	1
527 NE	5 row x 27'	74	380 sq. feet	1
533 NE	5 row x 33'	94	465 sq. feet	1
539 NE	5 row x 39'	114	550 sq. feet	1
545 NE	5 row x 45'	122	615 sq. feet	2
1021 NE	10 row x 21'	104	505 sq. feet	1
1027 NE	10 row x 27'	144	650 sq. feet	1
1033 NE	10 row x 33'	184	800 sq. feet	1
1039 NE	10 row x 39'	224	950 sq. feet	1
1045 NE	10 row x 45'	237	1,100 sq. feet	2
1521 NE	15 row x 21'	154	715 sq. feet	1
1527 NE	15 row x 27'	214	920 sq. feet	1
1533 NE	15 row x 33'	274	1,125 sq. feet	1
1539 NE	15 row x 39'	334	1,330 sq. feet	1
1545 NE	15 row x 45'	352	1,535 sq. feet	2

AISLES - Required number listed

NOTE: It is highly recommended that frame type bleachers be securely anchored to a flat, level concrete slab due to wind loads.

TEAM SEATING



MAVERICK



ALL AMERICAN

Team benches are extruded aluminum with clear-anodized finish, eliminating concerns of water staining or residue powder on uniforms. Each team bench seats a minimum of eight players and is available in any length - seating 10, 15, 20 or more. The benches feature a 2" x 12" raised slope seat plank. Our All American is a light-weight, durable self-supporting portable team bench suitable for any surface. Our Maverick and All American benches can be configured with a 2" x 6" backrest in clear anodized aluminum or team color paint. Photos © Glen Davis Legendary Portraits

FIVE ROW ELEVATED TYPE

MODEL		SEAT COUNT	CONCRETE PAD SIZE	AISLES
521 E	2 Stairs	46	425 sq. feet	1
521 E-R	1 Stair and 1 Ramp	38	635 sq. feet	1
527 E	2 Stairs	62	515 sq. feet	1
527 E-R	1 Stair and 1 Ramp	58	725 sq. feet	1
533 E	2 Stairs	94	605 sq. feet	1
533 E-R	1 Stair and 1 Ramp	78	815 sq. feet	1
539 E	2 Stairs	114	695 sq. feet	1
539 E-R	1 Stair and 1 Ramp	98	905 sq. feet	1
545 E	2 Stairs	104	785 sq. feet	2
545 E-R	1 Stair and 1 Ramp	106	995 sq. feet	2

AISLES - Required number listed

TEN ROW ELEVATED TYPE

MODEL		SEAT COUNT	CONCRETE PAD SIZE	AISLES
1021 E	2 Stairs	96	635 sq. feet	1
1021 E-R	1 Stair and 1 Ramp	88	955 sq. feet	1
1027 E	2 Stairs	132	785 sq. feet	1
1027 E-R	1 Stair and 1 Ramp	128	1,105 sq. feet	1
1033 E	2 Stairs	164	935 sq. feet	1
1033 E-R	1 Stair and 1 Ramp	168	1,255 sq. feet	1
1039 E	2 Stairs	204	1,085 sq. feet	1
1039 E-R	1 Stair and 1 Ramp	208	1,405 sq. feet	1
1045 E	2 Stairs	219	1,235 sq. feet	2
1045 E-R	1 Stair and 1 Ramp	221	1,555 sq. feet	2

AISLES - Required number listed

FIFTEEN ROW ELEVATED TYPE

MODEL		SEAT COUNT	CONCRETE PAD SIZE	AISLES
1521 E	2 Stairs	146	810 sq. feet	1
1521 E-R	1 Stair and 1 Ramp	138	1,030 sq. feet	1
1527 E	2 Stairs	202	1,030 sq. feet	1
1527 E-R	1 Stair and 1 Ramp	198	1,150 sq. feet	1
1533 E	2 Stairs	254	1,150 sq. feet	1
1533 E-R	1 Stair and 1 Ramp	258	1,360 sq. feet	1
1539 E	2 Stairs	314	1,360 sq. feet	1
1539 E-R	1 Stair and 1 Ramp	308	1,570 sq. feet	1
1545 E	2 Stairs	334	1,570 sq. feet	2
1545 E-R	1 Stair and 1 Ramp	328	1,780 sq. feet	2

AISLES - Required number listed

NOTE: All Elevated Front Walkways are 74" wide and 30" tall.



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