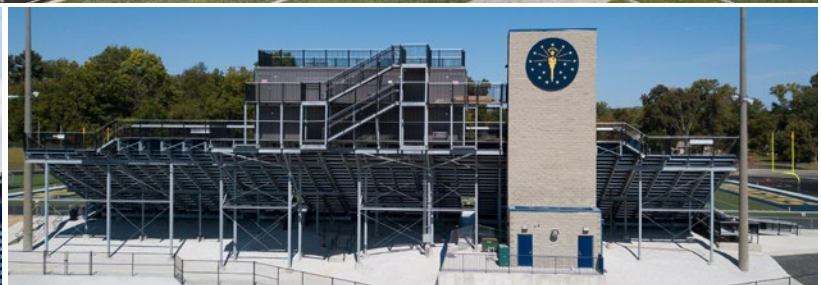


STADIUMS, GRANDSTANDS and BLEACHERS *that level the playing field*



SOUTHERN BLEACHER COMPANY

THE industry standard since 1946

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STADIUMS, GRANDSTANDS and BLEACHERS

that level the playing field

Welcome to the 2025-27 SOBCO "Look Book" of our most recent and innovative projects. Each project is identified by a job number for ease of referencing when you contact us. We have divided the book by project use: football, band, baseball and softball, soccer, tennis, and pressboxes. Specifications and details about each project help you visualize your own team project. As always, our knowledgeable project managers will help you go from any of these examples to a venue that truly levels the playing field AND gives you extra home field advantage.

PROJECT SECTIONS



FOOTBALL

COVER | PAGES 2-12



BAND

PAGE 12



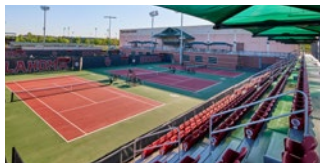
BASEBALL and SOFTBALL

PAGES 13-21



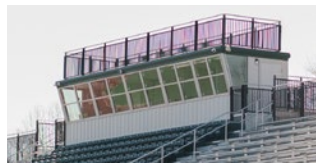
SOCCER

PAGE 22



TENNIS

PAGE 22



PRESSBOXES

BACK COVER

THE COVER

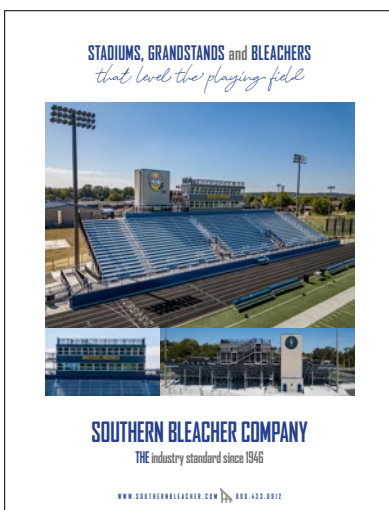
PROJECT 22418

SPECIFICATIONS | DETAILS

Mooresville Consolidated School District | Mooresville, IN
19 Rows x 192', IL2K decking system,
2,045 Seats, 10' x 54' Two Story Pressbox.

This project uses team color effectively in seat risers, facades at top and bottom, and pressbox.

An elevator easily moves personnel and equipment to the massive two story pressbox. The pressbox features a sloped (top) and straight (bottom) window treatment. The video stand and railing throughout the facility utilizes our Vertical Picket Rail. Home of Fighting Pioneer Football and Track and Field teams. Designed, manufactured and installed by Southern Bleacher. Elevator by others. Photos: mwimages.com



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Since 1946,
Southern Bleacher Company
has set the standard for high
school bleachers, college
stadiums, fairgrounds,
speedways and more. Fans in
every U.S. state and Canada
cheer from our grandstands.

NO ONE comes close to our experience in leveling the playing field for teams and fans alike. Financially sound with no influence from investors, our customers rest easy knowing we'll be here for decades to come. By not outsourcing our aluminum or steel fabrication, we control both quality and schedule. A veteran project manager is your single point of contact, your advisor and ally, from your complimentary design through your stadium build and beyond. No matter the size, scope and type of project - professional, collegiate or a secondary school sports facility, our expertise and dedication to excellence will level the playing field for your project and your budget. ■

*By not outsourcing our
aluminum or steel fabrication,
we control both quality and
schedule.*


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FOOTBALL



PROJECT 22040 SPECIFICATIONS | DETAILS

Santa Cruz Valley ISD #25 | Rio Rico, AZ

Architect: ADM Architects, 19 Rows x 163', IL2K decking system, 1,770 Seats, 8' x 54' Pressbox.

If you can only use color in one place, the pressbox is an excellent choice. Home of Rio Rico Hawk Football. Manufactured and installed by Southern Bleacher.

Photos: Tim Roberts Photography

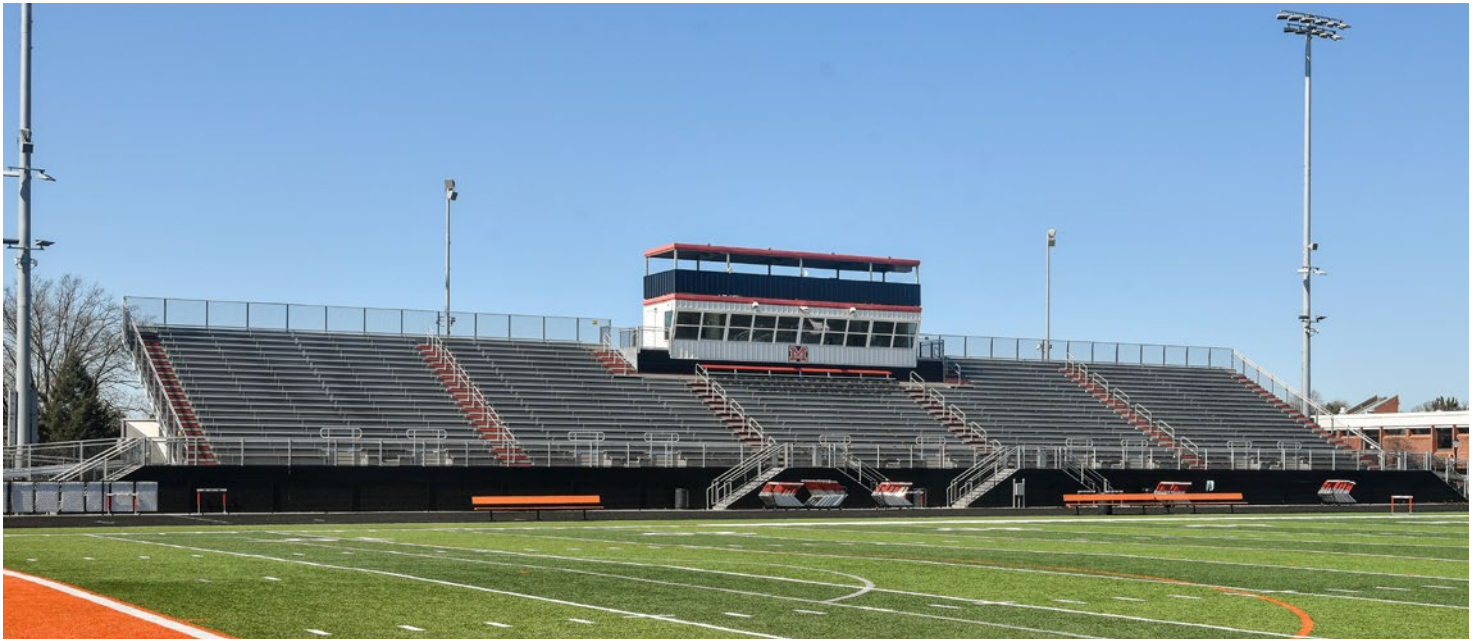


PROJECT 21142 SPECIFICATIONS | DETAILS

Benjamin ISD | Benjamin, TX

12 Rows x 78', IL2K decking system, 515 Seats, 8' x 24' Pressbox.

Team purple seat risers. Sloped front pressbox with video/observation platform. Home of Benjamin Mustang Football. Designed, manufactured and installed by Southern Bleacher. *Photo: Texoma Drone Solutions, LLC*



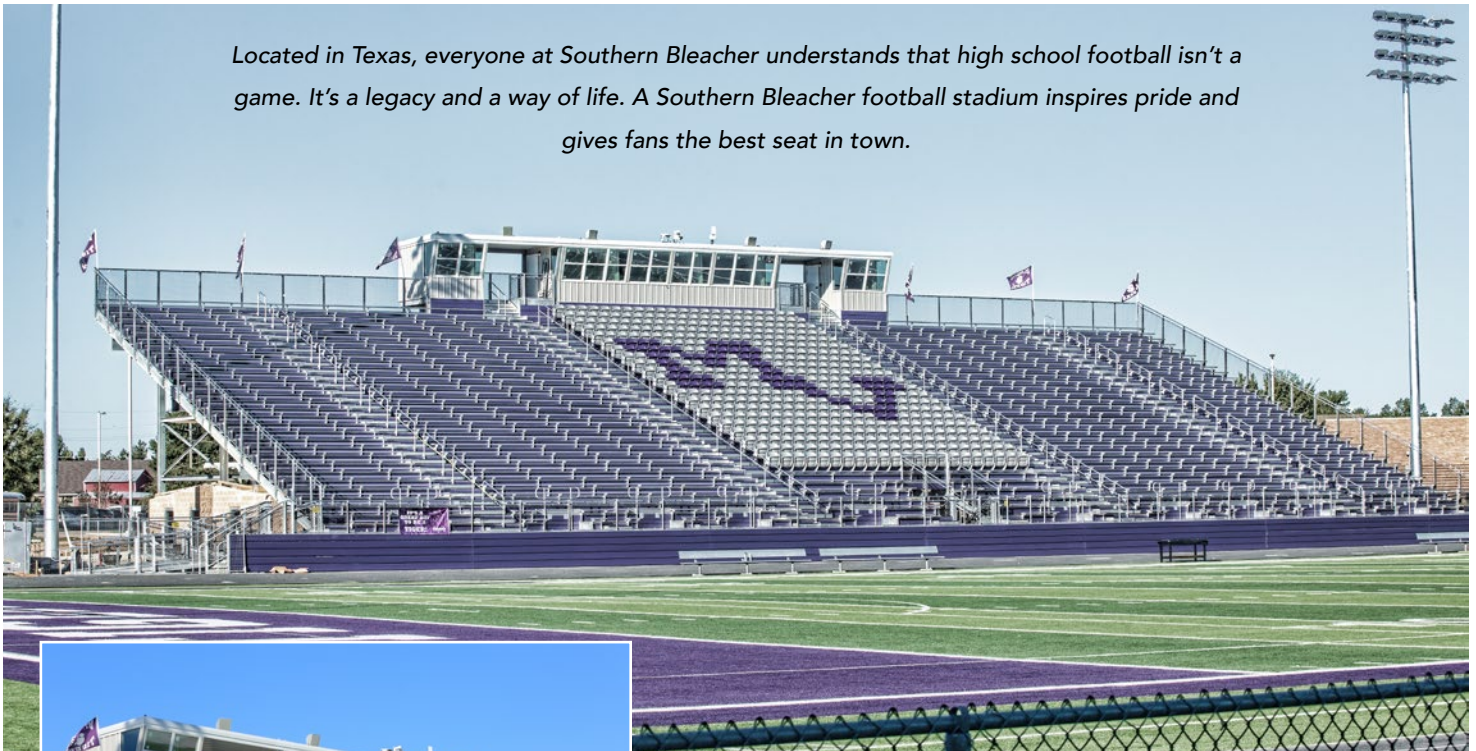
PROJECT 20349
SPECIFICATIONS | DETAILS

Milton Area School District | Milton, PA

Architect: The Architect Studio, 20 Rows x 216', IL2K decking system, 1,639 Seats, 10' x 48' Pressbox.

Extensive use of team colors. Note the contrast between the black seat and the orange step risers. The home of Milton Panthers Football and Track and Field. Manufactured and installed by Southern Bleacher. *Photo: Kevin Nash, KSN Images*

Located in Texas, everyone at Southern Bleacher understands that high school football isn't a game. It's a legacy and a way of life. A Southern Bleacher football stadium inspires pride and gives fans the best seat in town.



PROJECT 23308
SPECIFICATIONS | DETAILS

Mt Vernon ISD | Mt Vernon, TX

30 Rows x 174', IL2K decking system, 2,741 Seats, 10' x 36' Pressbox, plus two additional 8' pressboxes on each end. You dream it and we can do it. Mt Vernon initials created in team purple stadium chairs. Note the pressbox configuration with covered breezeways in-between. Home of Tiger Football. Designed, manufactured and installed by Southern Bleacher. *Photos: Gene's Photo Studio*



PROJECT 23194
SPECIFICATIONS | DETAILS

La Porte ISD | La Porte, TX

Architect: Huckabee Architects, IL2K decking system, 8,473 Seats. Note how the team orange field side facade ties the individual grandstands into the appearance of one unit. We are the experts at these small, yet powerful design elements. Bulldog Stadium is home to Bulldog Football and Track and Field. Manufactured and installed by Southern Bleacher. Pressbox by others. *Photo: Patrick Bertolino*

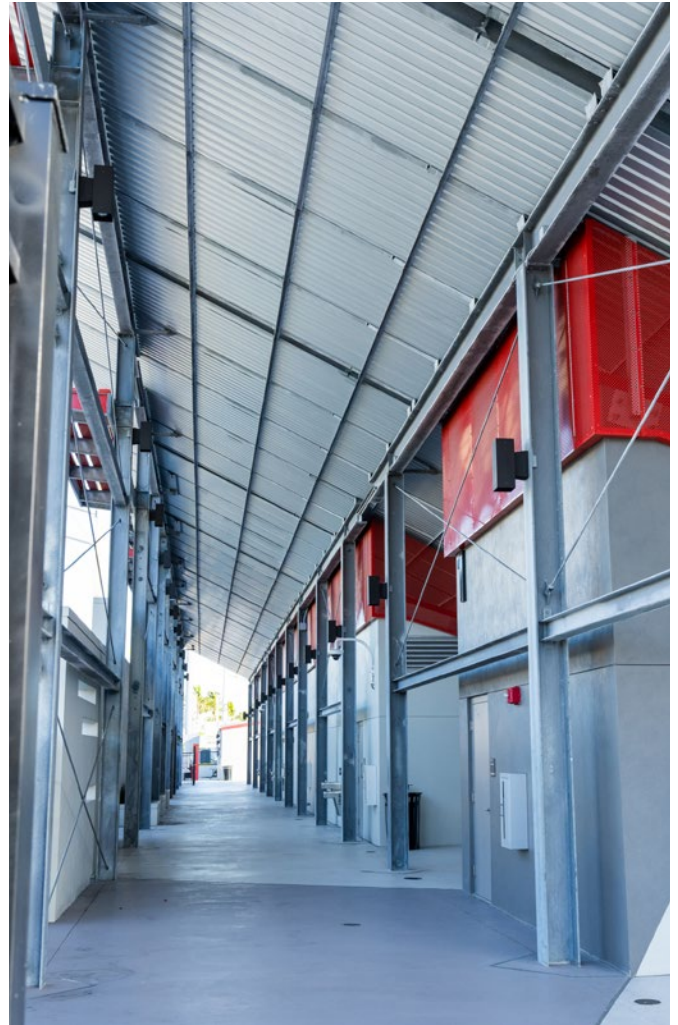


PROJECT 21277
SPECIFICATIONS | DETAILS

Leuzinger High School District | Lawndale, CA

Architect: LPA Architects, 14 Rows x 210', IL2K decking system, 1,501 Seats, 8' x 30' Pressbox.

Extensive use of team blue. Home of Olympian Football and Track. Manufactured and installed by Southern Bleacher. *Photo: Michael P. Richardson*



PROJECT 22455
SPECIFICATIONS | DETAILS

Monroe County School District | Key West, FL

Architect: Harvard Jolly Architecture, 26 Rows x 228', IL2K decking system, 3,140 Seats, 8' x 35' Pressbox. A fun and festive atmosphere is created with the addition of concession stands in the highly usable under stadium space. Home to Key West Conchs Football. Manufactured and installed by Southern Bleacher.

Photos: Mark Funkhauser Photography

Our industry leading concourse design with a Clear-Span foundation offers excellent accessibility for under-stadium storage, concessions, meeting rooms and secure passageways.

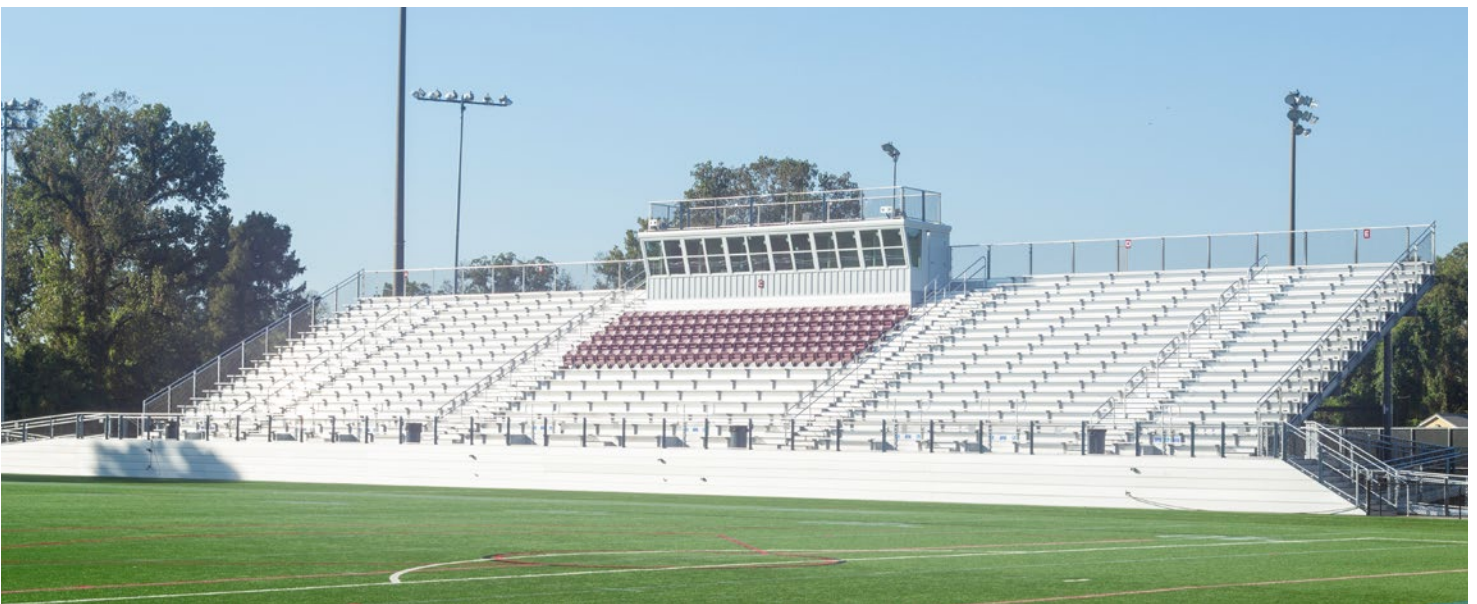


PROJECT 22228
SPECIFICATIONS | DETAILS

Federal Way Public Schools | Federal Way, WA
 13 Rows x 273', IL2K decking system, 2,001 Seats under roof,
 two 8' x 18' Pressboxes and one 8' x 42' Pressbox. A Hillside design that
 features a roof. Washington state is home to some seriously soggy Friday
 night lights. The roof adds style and functionality. Home of Eagle Football.

Designed, manufactured and installed by Southern Bleacher.

Photos: Glen Davis, Legendary Portraits



PROJECT 24012
SPECIFICATIONS | DETAILS

Centenary College of LA | Shreveport, LA

Architect: Somdal Associates, 19 Rows x 162', IL2K decking system, 1,505 Seats 8' x 42' Pressbox. Mayo Field is the home of Gentlemen Football.

Manufactured and installed by Southern Bleacher. *Photo: Gene's Photo Studio*



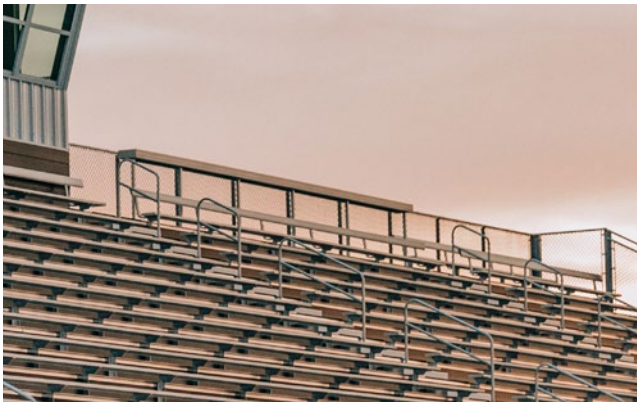
PROJECT 23345
SPECIFICATIONS | DETAILS

Minster Local School District | Minster, OH

22 Rows x 174', IL2K decking system, 2,115 Seats, 10' x 54' Pressbox.

Small additions can make a significant difference to fans. Adjacent to the pressbox, Southern Bleacher's innovative drink rail offers fans a bird's eye view of the action, the opportunity to enjoy concessions and socialize. Note the incorporation of brick and mortar around the grandstand and pressbox supports.

This treatment is a beautiful way to add lighting and information. Our designers can help you incorporate project enhancing elements. The home of Minster Wildcat Football and Track and Field. Designed, manufactured and installed by Southern Bleacher. *Photo: E+R Design Studio, LLC*



"Minster Local School District is extremely pleased with Southern Bleacher's work. They delivered a high-quality product that significantly enhances the Memorial Field experience for our community. We look forward to utilizing the new bleachers at many events for years to come."

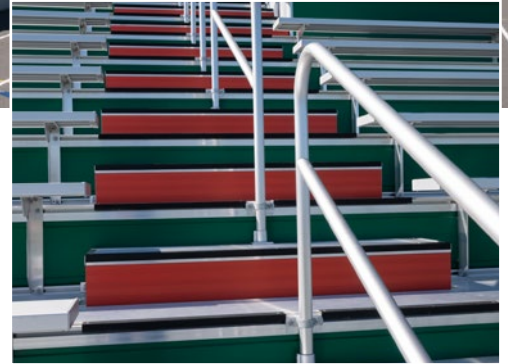
Josh Meyer | Superintendent
 Minster Local Schools | Minster, OH



PROJECT 21439
SPECIFICATIONS | DETAILS

San Juan Unified School District, Mesa Verde High School | Citrus Heights, CA
 Architect: Verde Design, Inc., 15 Rows x 193', Tongue & Groove decking system, 1,518 Seats,
 8' x 30' Pressbox with shutters. Team color orange step risers and green seat risers. The home
 of Mesa Verde Mustangs Football. Manufactured and installed by Southern Bleacher.

Photos: Eleakis + Elder Photography



**Southern Bleacher projects are in place at the top professional sports
 venues, collegiate and secondary schools, rodeo and equestrian
 arenas, fairgrounds, NASCAR tracks and private entertainment venues.**

PROJECT 23120
SPECIFICATIONS | DETAILS

Lincoln Preparatory School | Grambling, LA
 Architect: CPZ Architects, Inc., 14 Rows x 102', IL2K decking system, 740 Seats, 8' x 36'
 Pressbox. The home of Panther Football. Manufactured and installed by Southern Bleacher.

Photo: Gene's Photo Studio





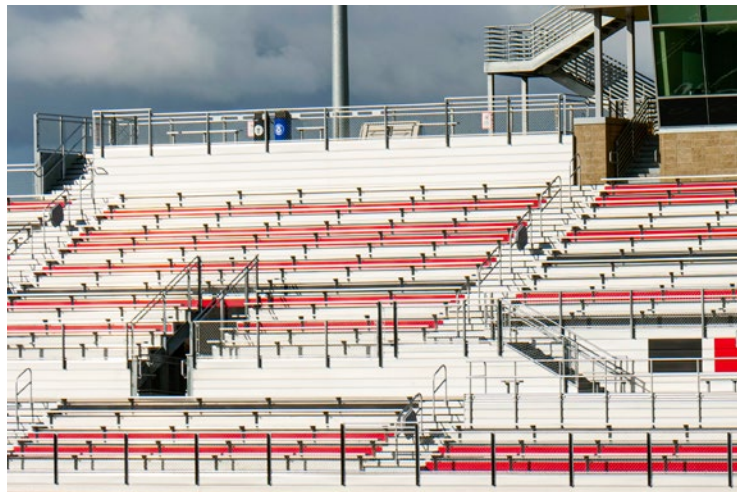
PROJECT 19333
SPECIFICATIONS | DETAILS

Norwalk-La Mirada Unified School District | La Mirada, CA

Home: 31 Rows x 300', IL2K decking system, 5,082 Seats, 8' x 36' Pressbox. **Visitor (below):** 18 rows x 300', IL2K decking system, 3,063 Seats.

Home of Lancer Football and Track and Field. Designed, manufactured and installed by Southern Bleacher. *Photos: Michael P. Richardson*





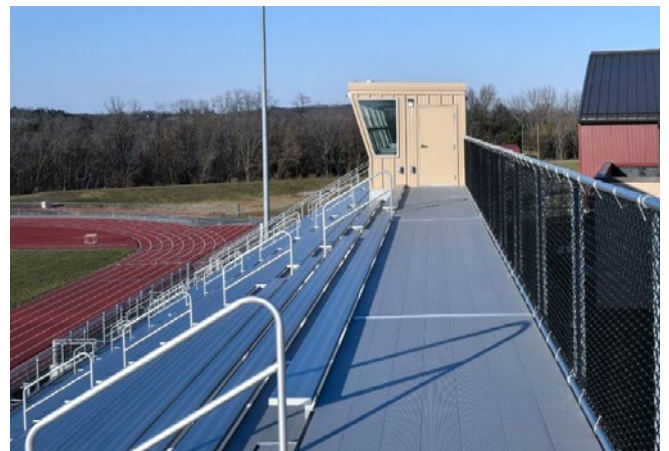
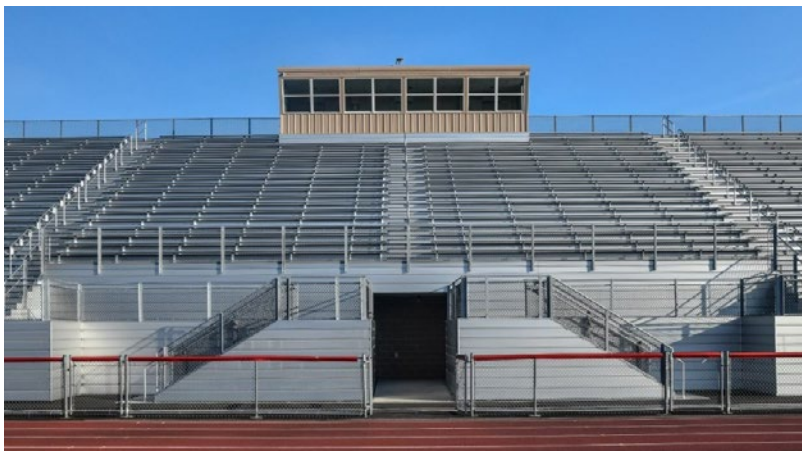
PROJECT 21369
SPECIFICATIONS | DETAILS

Palomar Community College District | San Marcos, CA

Architect: HMC Architects, 22 Rows x 227', IL2K decking system, 2,338 Seats. Entrances into the seating areas are all under roof, opening at various intervals throughout the grandstand. Southern Bleacher's team benches complete this unique project. Home of Palomar College Comets Football.

Manufactured and installed by Southern Bleacher. Building by others. Photos: Michael P. Richardson

The first time and every time you contact Southern Bleacher, you've reached someone who can help, without the need to pull in an engineer (most of our reps are engineers) or seek solutions from an architect (we help architects solve problems all of the time). Your representative has not only the experience to solve your challenges but also has the authority to make those calls.



PROJECT 23148
SPECIFICATIONS | DETAILS

Annville Cleona School District | Annville, PA

Architect: Marotta/Main Architects, 23 Rows x 180', IL2K decking system, 2,146 Seats, 8' x 36' Pressbox.

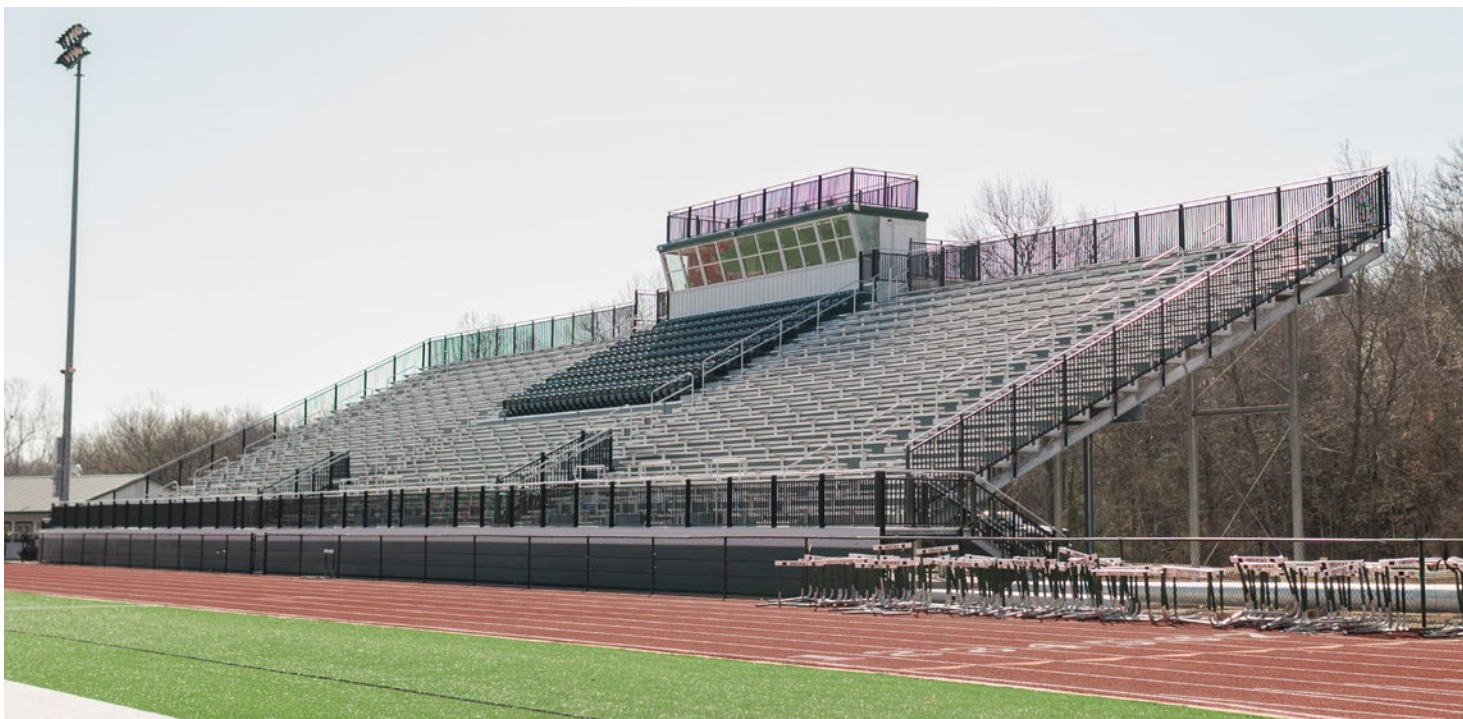
This football grandstand appears quite straightforward, yet offers some unique and inviting features. The covered entrance (vomitory in bleacher lingo) offers protection to fans coming or going. The walkway on either side of the pressbox offers fans a place to stand while keeping a birds eye view on the action. The home of Dutchmen Football and Track and Field. Manufactured and installed by

Southern Bleacher. Photos: Kevin Nash, KSN Images

"Southern Bleacher delivered on every request. The final product is an excellent set of grandstands that will serve our community for years to come. They are a showpiece for all who enter our campus."

Joshua M. Phipps | Assistant Superintendent of Operations

De Soto #73 Public School District | De Soto, MO

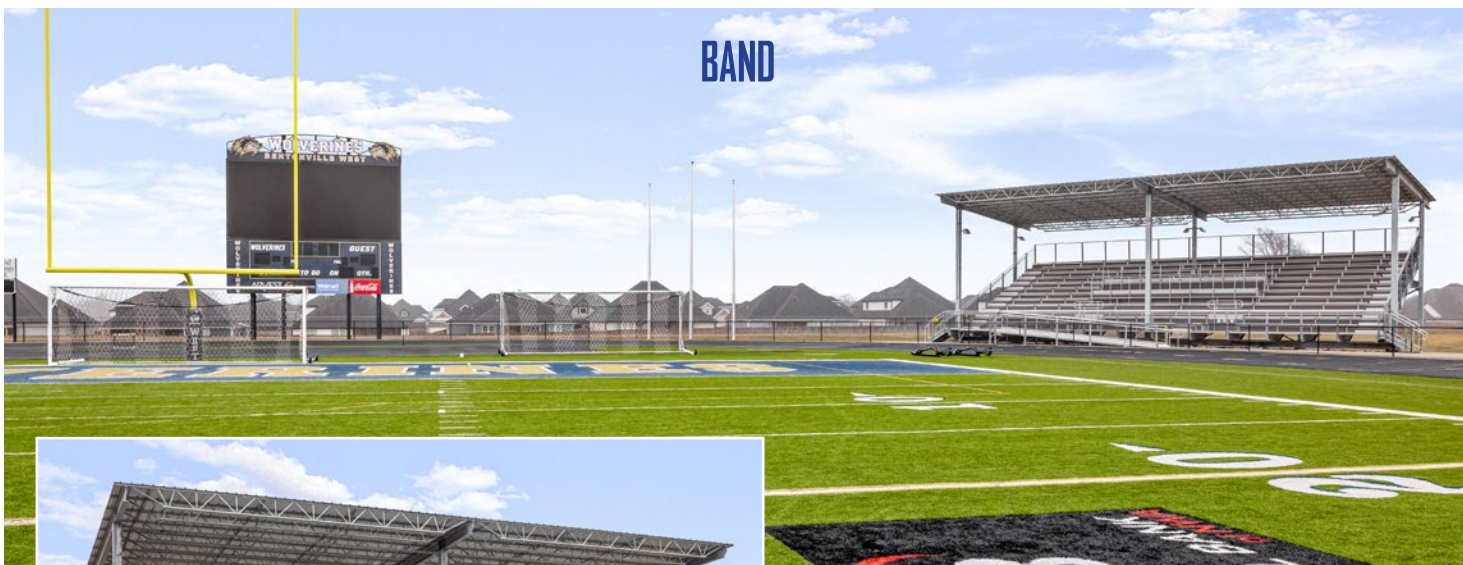


PROJECT 24231
SPECIFICATIONS | DETAILS

De Soto #73 Public School District | De Soto, MO

21 Rows x 192', IL2K decking system, 2,137 Seats, 8' x 42' Pressbox. This project's use of our Vertical Rail turns a nice grandstand into a WOW grandstand. Two styles of rails enhance the grandstand while providing safety and security. Dark green pickets have bright aluminum top rails. Home of De Soto Dragon Football and Track and Field. Designed, manufactured and installed by Southern Bleacher. Photo: Lily Notz, www.lilynotz.com

Best investment you will ever make. Band bleachers feature taller seat risers and wider ramps to accommodate larger instruments. Placing the band in closer proximity to the field saves time and fans can actually hear their fight songs better!



PROJECT 23265
SPECIFICATIONS | DETAILS

Bentonville School District | Centerton, AR

Architect: Hight Jackson Associates,

12 Rows x 72', IL2K decking system, 433 Seats under roof.

Home of The Midnight Regiment, the Bentonville West High School Marching Band. Manufactured and installed by Southern Bleacher.

Photos: Jared Mark Fincher, Inc.



PROJECT 22177 SPECIFICATIONS | DETAILS

Tarleton State University | Stephenville, TX

12 Rows, Miter design with roof,

IL2K decking system, 1,034 Seats, 8' x 36' Pressbox.

The Texans are particular about their purple. It is used in seat risers and the unique configuration of stadium chairs. Custom soffit on bottom side of canopy. Southern Bleacher offers a variety of stadium chairs. Our Vertical Rail is a polished option over standard chain link railing, especially when paired with our cable rail system that is seen near the front walkway.

Home of Texan Baseball. Designed, manufactured and installed by

Southern Bleacher. *Photos: Todd Brasher*



PROJECT 23186 SPECIFICATIONS | DETAILS

Stephenville ISD | Stephenville, TX

7/5/4 Rows, Miter design, IL2K decking system, 696 Seats, 8' x 18' Pressbox. Features Stephenville Yellow Jacket Blue risers.

Home of Yellow Jacket Baseball. Designed, manufactured and installed by Southern Bleacher. *Photo: Todd Brasher*

Mitered designs are attractive and highly functional additions to any ball field. They offer outstanding sightlines to spectators. The clean design enhances any campus. And they can be configured with roofs and a variety of amenities. Southern Bleacher leads the industry in mitered stadiums.

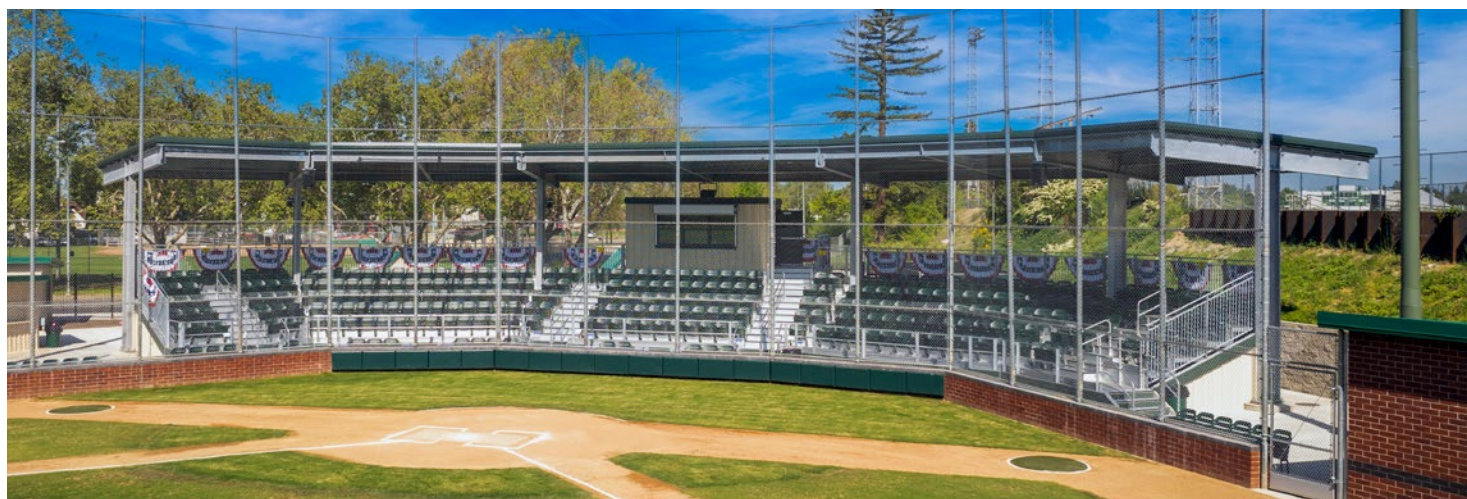


PROJECT 22291
SPECIFICATIONS | DETAILS

Ouachita Baptist University | Arkadelphia, AR
8 Rows, Miter Leg Truss design, IL2K decking system, 227 Seats.

This mitered leg truss project features standard chain link railing and team purple stadium chairs. The home of Ouachita Tiger Baseball. Designed, manufactured and installed by Southern Bleacher. Pressbox by others.

Photo: Steven Fellers Photography/Video



PROJECT 23090
SPECIFICATIONS | DETAILS

City of Lodi - Parks Division | Lodi, CA

Architect: WMB Architects, 5 Rows, Miter design with roof, IL2K decking system, 346 Seats, 8' x 18' Pressbox with shutters.

Every fan gets the VIP treatment with stadium chairs throughout. Green trim and roof that match the chairs create a unified and clean look. Manufactured and installed by Southern Bleacher. *Photos: Goff Photography*



"From the initial consultation to the final installations, the Southern Bleacher team was professional, responsive and dedicated to delivering."

Steve Virrey | Parks Superintendent | Parks Project Coordinator
Lodi, CA



PROJECT 22177
SPECIFICATIONS | DETAILS

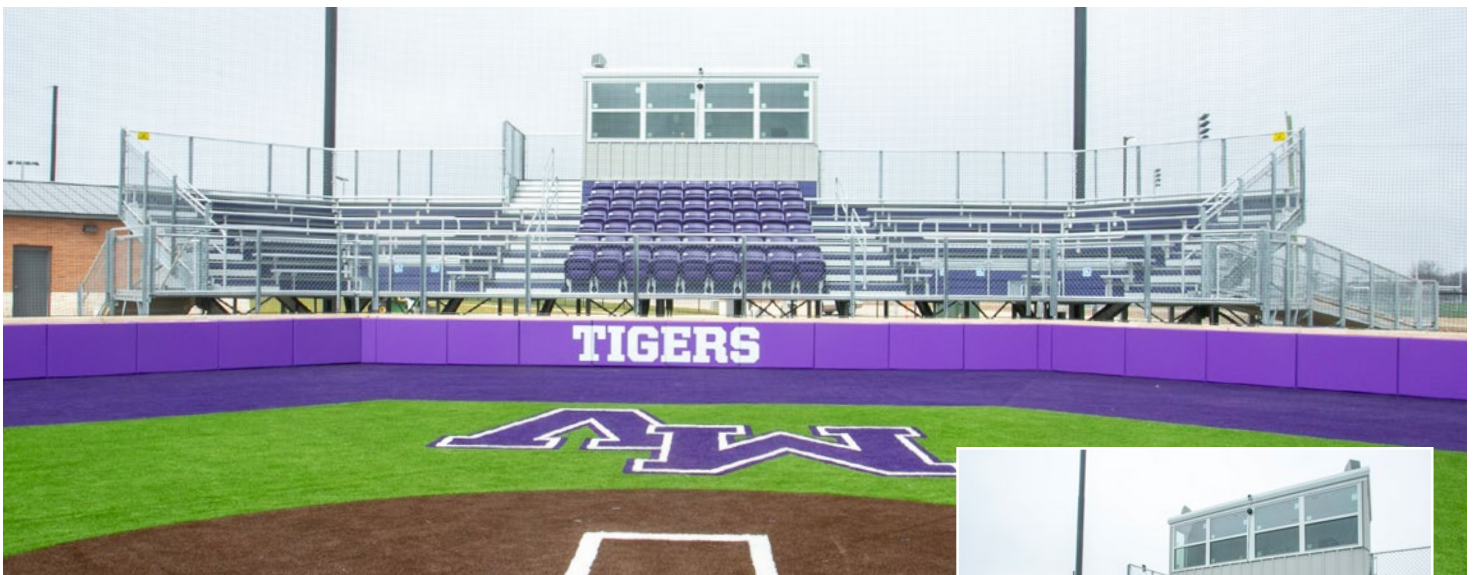
Tarleton State University | Stephenville, TX

8/7/4 Rows, Miter design with roof,

IL2K decking system, 712 Seats, 8' x 30' Pressbox.

The Tarleton State softball and baseball (page 13) stadiums perfectly compliment each other. Custom soffit on bottom side of canopy. Note the use of our Vertical Rail. The pressbox sits on a sturdy platform.

Stairs with landing allow easy access to the pressbox and higher seating areas. Home of Lady Texan Softball. Designed, manufactured and installed by Southern Bleacher. *Photos: Todd Brasher*

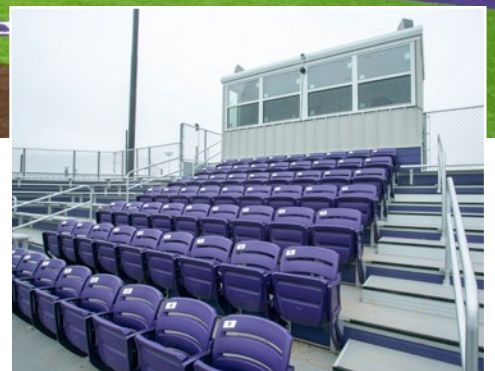


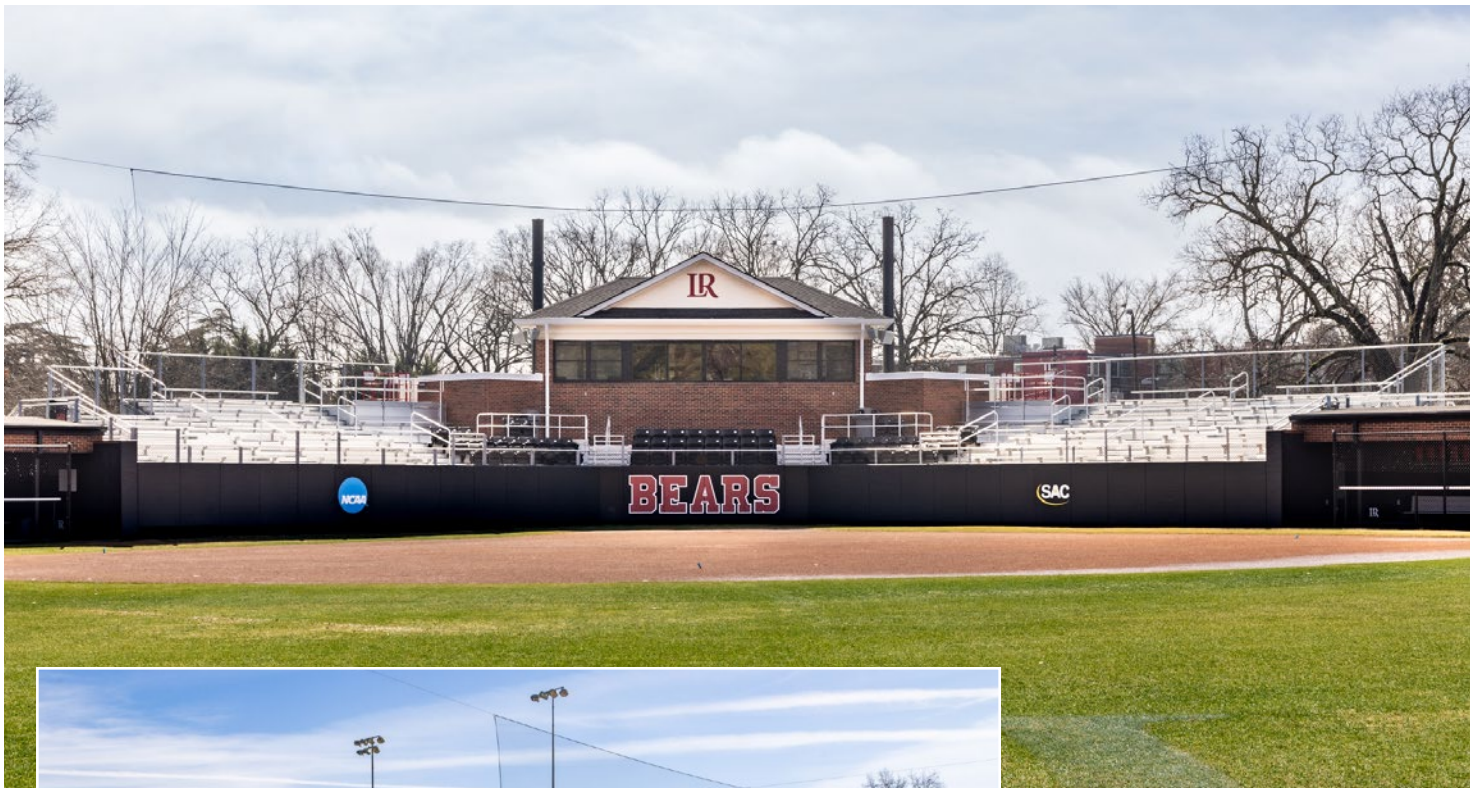
PROJECT 23241
SPECIFICATIONS | DETAILS

Mount Vernon ISD | Mount Vernon, TX

7 Rows, Miter design, IL2K decking system, 98 Seats, 8' x 12' Pressbox.

Smaller venues can still offer fans a big dose of team spirit. Purple stadium chairs and seat risers add plenty of color to the home of Tigers Baseball. Manufactured and installed by Southern Bleacher. *Photos: Gene's Photo Studio*





PROJECT 22103
SPECIFICATIONS | DETAILS

Lenoir Rhyne University | Hickory, NC
Architect: Holland & Hamrick,
9/7 Rows, Miter design, IL2K decking system,
293 Seats, LT design. Note the combination
ramp and stairs. Home of Bears Baseball.
Manufactured and installed by Southern
Bleacher. Pressbox by others.
Photos: Shane Greene Photography

PROJECT 24153
SPECIFICATIONS | DETAILS

Tupelo Public School District | Tupelo, MS
Architect: Sloan Landscape Architecture, LLC,
10 Rows, Miter design,
IL2K decking system, 313 Seats,
8' x 32' Pressbox.

Pressbox features sliding windows. The exterior
blue D Panel is installed horizontally which
creates a unique finish. Look at additional
pressbox options on page 23. Home of Golden
Wave Baseball. Manufactured and installed by
Southern Bleacher.

Photo: Broadcast Media Group, Inc.




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PROJECT 23367

SPECIFICATIONS | DETAILS

Brownwood ISD | Brownwood, TX
 10 Rows, Miter design, IL2K decking system,
 752 Seats, LT design, 8' x 18' Pressbox.
 Home of Lions Baseball. Designed,
 manufactured and installed by
 Southern Bleacher.

Photos: Be Okay Photography



PROJECT 23236

SPECIFICATIONS | DETAILS

Muscatine Community School District
 Muscatine, IA

Architect: Legat Architects, 7 Rows,
 Miter design, IL2K decking system,
 8' x 24' Pressbox.

Home of Muscatine Muskies Baseball.
 Manufactured and installed by Southern
 Bleacher. *Photo: Gailyn Hill Photography*





PROJECT 24026

SPECIFICATIONS | DETAILS

Frenship ISD | Lubbock, TX

Architect: BGR Architects, Inc., 8 Rows, Miter design with roof, IL2K decking system, 762 Seats, 8' x 18' Pressbox.

Royal blue seat risers. Note the solid safety railing. Home of Frenship Tiger Baseball. Manufactured and installed by Southern Bleacher.

Photo: Lane Anderson



PROJECT 21419

SPECIFICATIONS | DETAILS

Norwalk-La Mirada USD | La Mirada, CA

5 Rows, Miter design, Tongue & Groove 2001 decking system, 371 Seats. Home of Norwalk Lancers Baseball.

Designed, Manufactured and installed by Southern Bleacher. *Photo: Michael P. Richardson*



PROJECT 22119
SPECIFICATIONS | DETAILS

University of Maine | Orono, ME

11 Rows, Miter design, IL2K decking system, 502 Seats, 8' x 30' Pressbox with canopy.

Pressbox also features a viewing/video stand with chain link. Note the diagonal reinforcements. Home of Black Bear Softball. Designed, manufactured and installed by Southern Bleacher. *Photo: Michael Hallahan*



PROJECT 23321
SPECIFICATIONS | DETAILS

Hamburg School District | Hamburg, AR

6 Rows, Miter Leg Truss design, IL2K decking system, 299 Seats, 8' x 18' Pressbox with storage building below. Excellent use of area under the pressbox. Perfect for field maintenance tools, or equipment. Home of Hamburg Lions Baseball. Designed, manufactured and installed by Southern Bleacher. *Photos: Delores's Photography*



PROJECT 23230
SPECIFICATIONS | DETAILS

Holliday ISD | Holliday, TX

Architect: HPA Architecture, 8 Rows, Miter design with roof, IL2K decking system, 182 Seats, 8' x 12' Pressbox. Team red backrests packs a powerful punch with minimal use. Home of Lady Eagles Softball. Manufactured and installed by Southern Bleacher.

Photos: Texoma Drone Solutions, LLC

PROJECT 21419
SPECIFICATIONS | DETAILS

Norwalk-La Mirada USD | La Mirada, CA

5 Rows, Miter design, Tongue & Groove 2001 decking system, 182 Seats. Home of Norwalk Lancers Softball. Designed, manufactured and installed by Southern Bleacher.

Photo: Michael P. Richardson





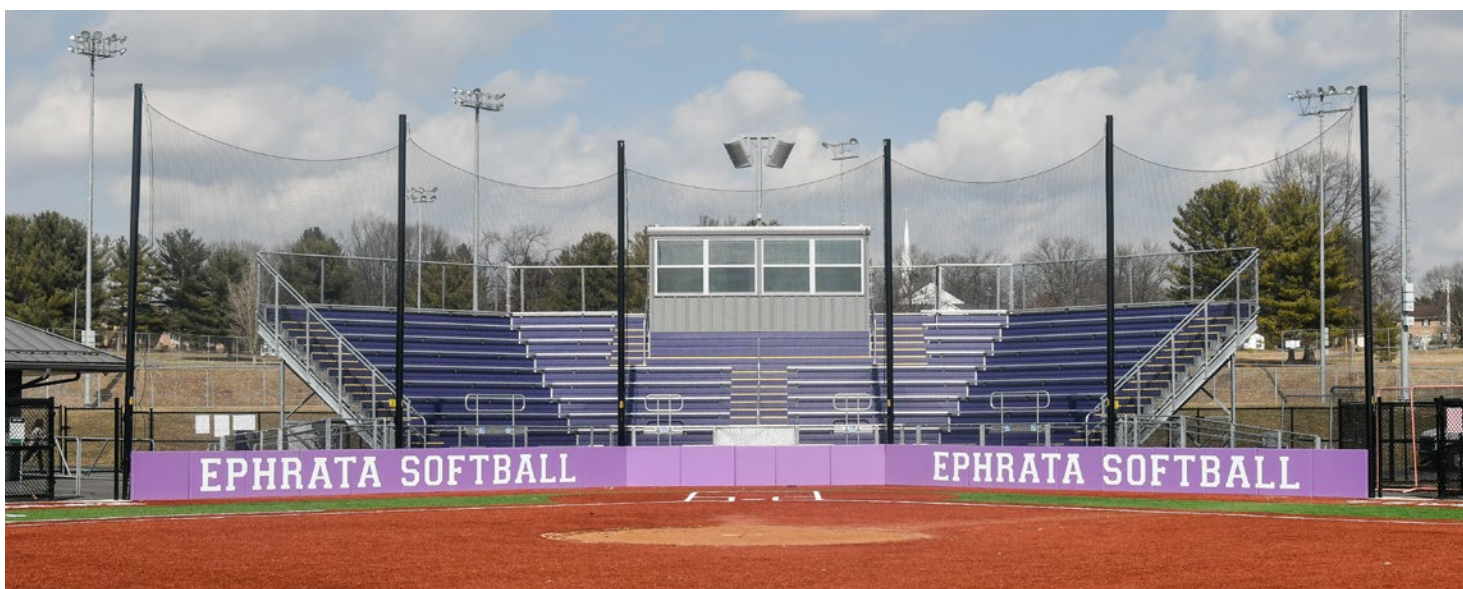
PROJECT 23177
SPECIFICATIONS | DETAILS

Nova Southeastern University | Davie, FL

7 Rows, Miter Leg Truss design, IL2K decking system, 183 Seats, 8' x 12' Pressbox with canopy.

This aerial view shows the seamless integration of ramps, steps and landings. Home of Sharks Softball.

Designed, Manufactured and installed by Southern Bleacher. *Photo: Aerial Photography, Inc.*



PROJECT 23207
SPECIFICATIONS | DETAILS

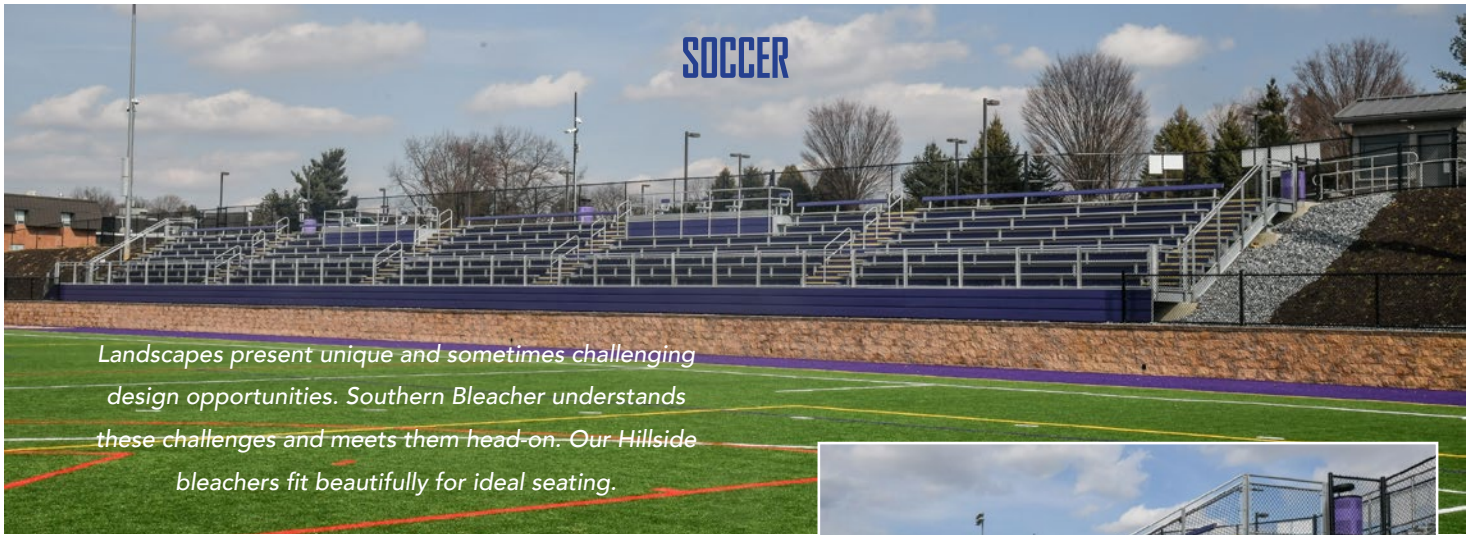
Ephrata Area School District | Ephrata, PA

Architect: JMT Architecture, 10 Rows, Miter design, Tongue & Groove decking system, 316 Seats, 8' x 18' Pressbox.

This small grandstand uses color for step risers. The home of Ephrata Mountainer Softball. Manufactured and installed by Southern Bleacher.

Photo: Kevin Nash, KSN Images

SOCCER



Landscapes present unique and sometimes challenging design opportunities. Southern Bleacher understands these challenges and meets them head-on. Our Hillside bleachers fit beautifully for ideal seating.

PROJECT 23207 SPECIFICATIONS | DETAILS

Ephrata Area School District | Ephrata, PA
Architect: JMT Architecture, 7 Rows x 198', Tongue & Groove decking system, 753 Seats. Home of Mountainer Soccer. Manufactured and installed by Southern Bleacher. Photos: Kevin Nash, KSN Images

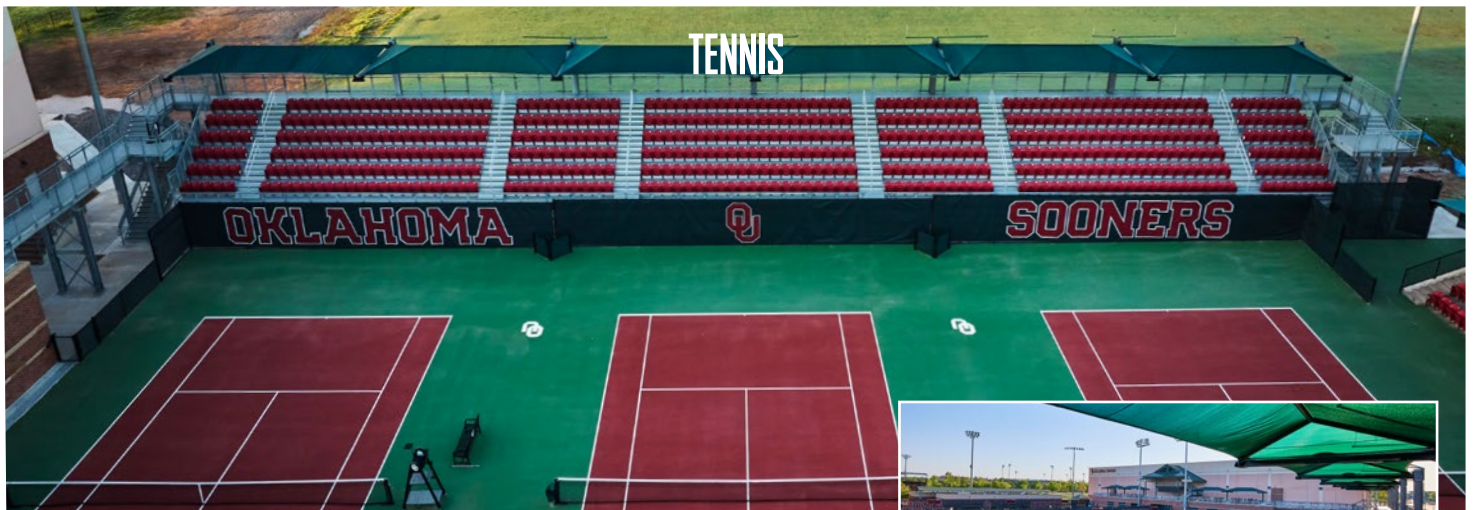


PROJECT 24026 SPECIFICATIONS | DETAILS

Frenship ISD | Lubbock, TX
Architect: BGR Architects, Inc., 15 Rows x 96', IL2K decking system, 762 Seats, 8' x 12' Pressbox.
Using pressbox and facade as railing is an option where brisk fall winds can make it a little chilly cheering for your team. Home of Frenship Tiger Soccer. Manufactured and installed by Southern Bleacher.
Photo: Lane Anderson



TENNIS



PROJECT 24039 SPECIFICATIONS | DETAILS

University of Oklahoma | Norman, OK
Architect: Bockus Payne, 6 Rows x 186', Tongue and Groove decking system, Irwin Stadium Chairs, 552 Seats. Stair towers and a bridge offer easy access to the home of Sooner Tennis. Manufactured and installed by Southern Bleacher. Photos: Shea Alan

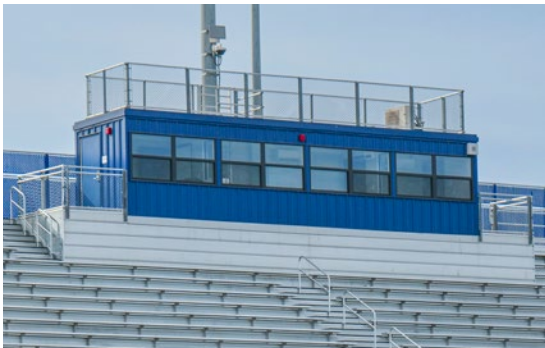




Sloped front pressbox features an excellent use of team colors. Observation deck is roofed with team red. To see team colors in play throughout the grandstand, the Milton project is found on page 3.



The large sliding glass windows can be easily protected post games with shutters. Available in a variety of lengths to fit every window. The shutters can be seen on the San Juan Unified School project on page 8.



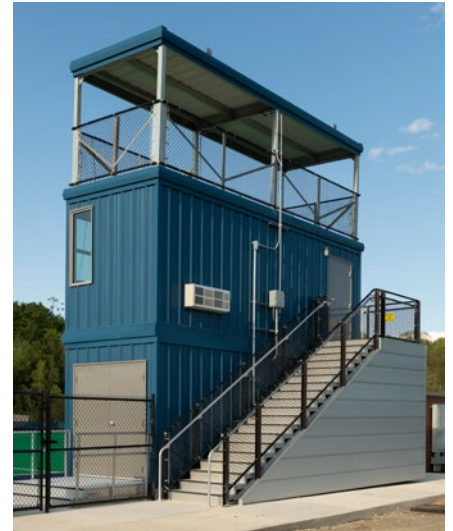
A seating/standing area directly in front of this pressbox offers additional space for photographers and other press personnel. The Norwalk-La Mirada project is found on page 9.

PRESSBOXES

designed for the win!

A Southern Bleacher state-of-the-art pressbox offers individual style to your venue while creating a high-value, functional space for announcers, media and special guests.

SOUTHERN BLEACHER pressboxes come standard with galvanized steel support that is connected to the rear of the stadium and is independently supported by galvanized steel columns and a concrete foundation. Standard features are exteriors of 26-gauge R paneling for strength and durability. The interiors are finished with vinyl coated gypsum panel sheetrock and the flooring is an interlock aluminum decking system with a mill finish. The scoring table or work bench is a clear anodized aluminum countertop. Interiors also have acoustic ceiling tiles and florescent lighting. We offer window options and interior enhancements for a pressbox as high or as low tech as you please. A venue's pressbox is not only a necessary component, but it can add personality to any stadium or grandstand. We offer a variety of exterior facade colors (you can download a chart from our website). ■



This combination pressbox and storage area offers much needed space. Sports and/or field maintenance equipment is kept within easy access of the playing field.



Note the choice of sloped or straight windows. Standard interior features are anodized aluminum counter tops, acoustic ceiling tiles and LED lighting.



P.O. Box One, Graham, Texas 76450-9976

1.800.433.0912 www.southernbleacher.com



family owned
SINCE 1946

Southern Bleacher started with two men's pride in a small-town school – wanting to give students' families a better experience when they turned out to support the team. Nothing has changed. Today, the same values inspire us to build great stadiums across the country.